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RELIABILITY

NAVAL ELECTRONICS
SYSTEMS COMMAND

STATE OF THE LIABILITY ASSESSMENT PROGRAM.

Volume 2 B.

EQUIPMENT REPORT

NAVMACS A+

NAVAL WEAPONS SUPPORT CENTER CRANE, INDIANA

Published by the direction of Commander Naval Electronics Systems Command

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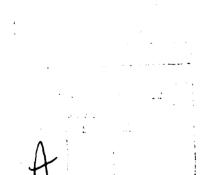
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DEPARTMENT OF THE NAVY

NAVAL ELECTRONICS SYSTEMS COMMAND

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VOLUME 2B NAVMACS A+

EQUIPMENT REPORT

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VOLUME 2B NAVMACS A+ EQUIPMENT REPORT

SECTION I - RESULTS

1-1 RESULTS SUMMARY

During the period 1 June 1978 and 30 April 1979 the AN/SYO-7(V)2 NAVMACS A+ System was monitored by FRAP under operational conditions in a heavy ship-to-shore traffic environment on deployed platforms. A total of 19 selected platforms participated in the study during which 53,272 hours of operating time was accumulated. A total of 26 equipment failures were reported, which places the observed equipment MTBF at 2049 hours. At the 90% confidence limits, the actual equipment MTBF is not greater than 2827 nor less than 1629 hours. The observed duty cycle for this system (operating hours/calender hours) was 0.556. See Table 1-1 for a summary of RMA results and Table 1-2 for a summary of the WRA's and O-levels failing.

1-1.1 HARDWARE PROBLEMS

In general, NAVMACS A+ has performed very well and the few hardware problems reported have been primarily mechanical ones. The paper feed rollers were an early problem, although this appears to have been successfully dealt with. Under certain circumstances the current design of the ribbon reverse mechanism can fail. An ECP has been proposed. Neither problem has dampened the universal praise Fleet users have expressed for this system.

1-1.2 SOFTWARE PROBLEMS

No software related problems were reported for NAVMACS A+. FRAP discovered several of the platforms lacked documentation on the RD-396 unit. These were supplied with photocopies of the manual until proper manuals could be obtained.

SECTION II - SYSTEM DESCRIPTION

2-1 GENERAL

NAVMACS A+ is an automated message handling telecommunications system capable of operating ship-to-shore via High Frequency (2-30 MHz) independent sideband radio receivers and a two way SATCOM link via the AN/WSC-3 transceiver. A digital minicomputer, the AN/UYK-20(V), handles the address decoding, storage, retrieval, and printing of incoming traffic. It also accepts, schedules, and transmits outbound traffic. To a large degree, NAVMACS automates the formerly manual ship's message center and both decreases the operator's workload and increases the efficiency and effectiveness of the Naval telecommunications network.

2-2 MISSION

The NAVMACS A+ is intended to provide the primary ship-to-shore communications link between a deployed surface platform and the world-wide Naval telecommunications network. It handles clear text (red) message

LEGEND

- 1. OPER. OPERATIONAL *
- 2. EQUIP. EQUIPMENT *
- 3. PARTS PARTS REPLACEMENT *

		~~~	
TABLE 1-1. DATA SUMMARY	FOR NAVM	IACS A+.	
PARAMETER	OPER	EQUIP	PARTS
OPERATIONAL			
Of ENTITIONIE			
Calendar Hours	95,736	95,736	
Operating Hours	53,272	53,272	
Duty Cycle	0.556	0.556	Ø.556
Sample Size	19	19	19
RELIABILITY			
Number of Failures	21	26	23
Time Between Failures-Mean	2421.5	4048.9	2219.7
Time Between Failures-Median	1678.4	1428.2	1538.6
Distribution	EXP	EXP	EXP
MAINTAINABILITY			
Total Repair Time	44	41	110
Number of Repairs	13	11	20
Time to Repair-Mean	3.38	3.7	5.5
Time to Repair-Median	2.35	2.6	3.81
Distribution	EXP	EXP	EXP
Total Down Time	5141	5307	4901
Repairs (or Maint. Act.)	13	11	50
Down Time-Mean	395.5	482.5	245.0
Down Time-Median	35.8	43.6	20.5
Distribution	LN	LN	ĻN
AVAILABILITY			
Inherent	0.9986	0.9982	0.9975
Observed-Mean	0.8505	0.8194	t
Observed-Median	0.9732	0.9632	
Effective	0.9119	0.9094	0.9158

^{*}Reference Volume 1, Paragraph 3-4 NOTE: RII Time Unite Are In Houre

	PARTS		-		-	1	-	-					-		2		17	58
VEL	EQUIP		1		-	1				-	-		-				19	26
) 0-LE	OPER		-		1		7	1		-	i e		100		ટ		16	24
TABLE 1-2. SUMMARY OF WRA AND O-LEVEL ASSEMBLIES FAILING	DESCRIPTION (NAME)	AN/UYK-20(V) DATA PROC SET	PRITHMETIC LOGIC UNIT	ON-143(V)4 INTERCONNECT GRP	POWER SUPPLY	TRANSMIT DELAY	INTERFACE		RD-396 CHSSETTE PAPER TAPE	WRITE ELECTRONICS	CONTROL PANEL ASSEMBLY	RD-397 PRPER TAPE READER	READ ASSEMBLY	CV-3022, PATCH PANEL	eng majongs	TTY-624 LINE PRINTER		TOTAL
ТАВГ	0-LEVEL		821		632	818	614	603	•	234	Ø13		812		669		660	
	MRA	14		20					21			25		25		30		

traffic inbound from the link cyrpto machines and outbound prior to link encryption. Incoming traffic is scanned and only those messages addressed to the ship are stored and printed in full. A log of all incoming message traffic is maintained by printing the address headers end time/date group on the logging printer. During periods of heavy inbound traffic, the logging printer is automatically converted to print out message traffic. Outbound messages are fed into the system which then flags the computer managing the SATCOM system that the ship has traffic to send. When authorized to do so, the system transmits the outbound message and receives an acknowledgement that the message has been successfully picked up by the shore based system. This acknowledgement is printed out by the logging printer. Users report that NAVMACS compresses the old manual time frame for message transmission/acknowledgement from over and hour to typically under ten minutes for routine (the lowest level) priority traffic. Higher priority messages move even faster.

2-3 EQUIPMENT

The Naval Modular Automated Communications System (NAVMACS) Atconsists of ten modules, nine of which are unique:

- a. Data Processing Set AN/UYK-20(V). This minicomputer is configured with 64K of core memory and bootstrap loaders in ROM (Read Only Memory) for program loading from the cassette magnetic tape unit or the paper tape reader. The computer serves as the heart of the system as most of the operational features of NAVMACS A+ are contained in software.
- b. Interconnecting Group ON-143(V)/USQ. Serves as an interface between the AN/UYK-20(V) and the CUDIX AN/WSC-3 transceiver during high speed SATCOM telecommunications.
- c. Converter/Patch Panel CV-3022/UG. Used primarily for digital signal level conversion. On platforms already configured for low level digital operation in the message center, the CV-3022 is omitted.
- d. Medium Speed Line. Printer TT-624(V)/UG. Two units are used. One prints messages addressed to the ship. The second serves as a logging printer and prints only headers of incoming messages and acknowledgements of outbound traffic. In times of peak traffic, the second printer picks up the overflow to prevent system saturation and message loss.
- e Cassette Magnetic Tape Unit RD-396(V)/U. Used to load programs into the $\Delta M/UYK-20(V)$.
- f. High Speed Paper Tabe Peader/Punch PD-397/U. The optical tabe reader section is used as the primary entry port for outhound traffic. It is also used for loading the guard list (list of message addresses to be captured and printed in full) and as a back-up program loading device for AN/UYK-20(V) programs. The high speed paper punch section serves as an output device for message retreivals and for off-line encrypted messages.

- g. Teletype Reperforator TT-192C. A low speed paper tape punch used as a back-up for the high speed punch in the RD-397.
- h. Teletype Transmit Distributor (TD) TT-187/UG. A low speed mechanical reader for punched paper tape which serves as a back-up for the high speed optical reader in the FD-397.
- i. Teletypewriter Set AN/UGC-20A (or 3). Used by the operator for system control.

SECTION III - SPECIFICATIONS

No system level specifications for the NAVMACS A+ system exist. Those used in the FPAP automated analysis (see SECTION IV below) are estimates compiled from individual equipment specifications, from MIL-HNBK-217B calculations and from engineering estimates. They are intended to serve as a guide for determining system weaknesses. By using them, the problem identification modules of the FRAP automated analysis program can be used on NAVMACS data.

SECTION IV - PROBLEMS

4-1 HARDWARE PROBLEMS

Although few were reported on 2 Kilo forms, TT-624 paper rollers were an early problem for NAVMACS A+ users. The pressure roller which pinches the paper so as to allow paper feeding wore a groove in the main paper roller (platten). The paper then slipped and did not feed properly. A number of factors appear to be involved. First, there may have been a batch of substandard rollers in the first units. In any case, roller replacement is not straight forward as alignment shims must be used or the pinch roller will cause the paper to "scrub" against the main roller accelerating wearout.

The higher than expected demand rate for rollers led to some shortages which were countered with commendable ingenuity by Fleet technicians. Since the TT-624 is regularly serviced under PMS schedules, technicians found that they could successfully "retread" worn rollers with common electrical friction tape provided they replaced the tape during PNS servicing. The USS RANGER, on the other hand, switched to edge perforated paper and installed a pin drive tractor feed, which permanently solves the problem.

Verbal reports were also received about the ribbon reverse mechanism on the TT-624 which can be "fooled" by certain manual operator sequences. This causes in a failure to reverse the ribbon and lost message traffic can result. Another verbal report mentioned that ribbons "billow" as they grow old and can rub or catch on the rotating print drum. It is understood that an ECP has been proposed to address both problems.

One ship reported that the air filter of the RD-397 is picking up chaff from the paper tape. Unless the air filter is cleaned daily, the unit overheats.

4-2 SOFTWARE PROBLEMS

No software problems were reported. However, when asked about desired improvements, several were forth coming. Fleet users wanted a larger guard list, especially on the larger platforms which have many organizations on board. Also mentioned was a need for a header of more than 192 character or 5 lines. Some platforms desired that net messages be retained in memory for a short time after printing so that the operator could exercise a retrieval option. Others said that the network is seldom busy so they simply send a service request for a repeat transmission.

SECTION V - CORRECTIVE ACTIONS

5-1 HARDWARE

FRAP alerted participating platforms about the critical roller shims in the February 1979 Fleet Feedback Report, which may explain why few FRAP platforms reported roller trouble at the end of the study. Pinch roller feeding on a printer as fast as the TT-624 is requires careful roller adjustment, hence the shims. Most medium to high speed printers in commercial use are pin feed tractor fed when high message throughput is expected. It is recommended that consideration be given to equiping all TT-624 units with tractors as the USS RANGER did. The pinch rollers should be retained to allow the use of regular paper as a backup measure.

The ECP for the ribbon reverse mechanism appears to have merit and is reported to provide improved safety for the operator in the form of a finger shield. That alone may well be justification for its serious consideration.

5-2 SOFTWARE CORRECTIVE ACTIONS

None required.

SECTION VI - EQUIPMENT RELIABILITY MODEL

System reliability is defined as the probability of performing a specified function or mission under specified conditions for a specified time. Reliability models are word statements or block diagrams which represent the requirements for mission success. The FRAP equipment models are used to determine the achieved operational reliability and to assess the effect of ECPs and other corrective action upon system reliability. Maintenance Action Reports are compared against the model to determine if a reported failure results in a system failure, or if not a failure, then the degree of system degradation. In addition, the model is used in determining logistic support requirements.

Maintenance of Naval shipboard equipment is accomplished by replacement or repair of components at Organizational (0), Intermediate (I), or Depot (D) repair levels. Ships Maintenance and Material Management (3-M) normally collects organizational level repair data but not intermediate or depot level repair data. Using 3-M field data requires that the lowest components of the model be the lowest level reported by 3-M, i.e., the O-level replaceable component. This O-level component can be a piece-part, printed circuit board, major assembly, or whatever is

planned for the O-level maintenance concept.

Figure 6-1 illustrates the reliability model block diagram of the NAVMACS A+ system. Figures 6-2 and 6-3 are the models for the RD-396/U Paper Tape Reader/Punch and the RD-396(V)/U Cassette Magnetic Tape Unit, respectively.

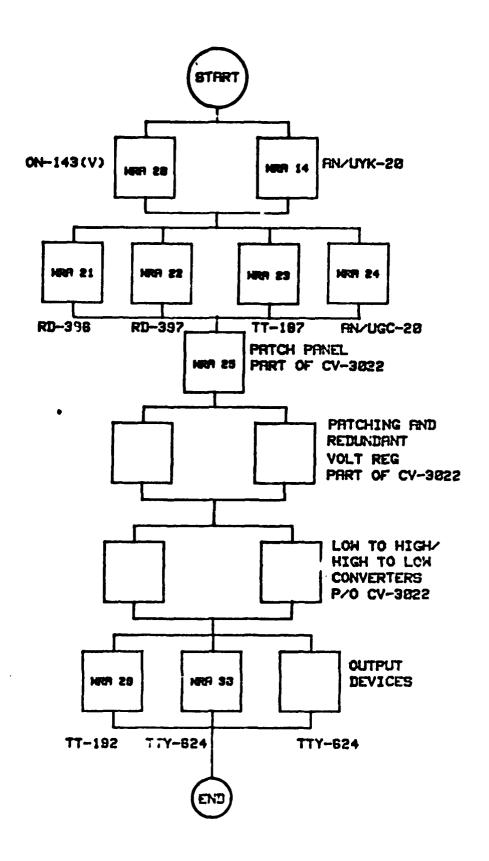
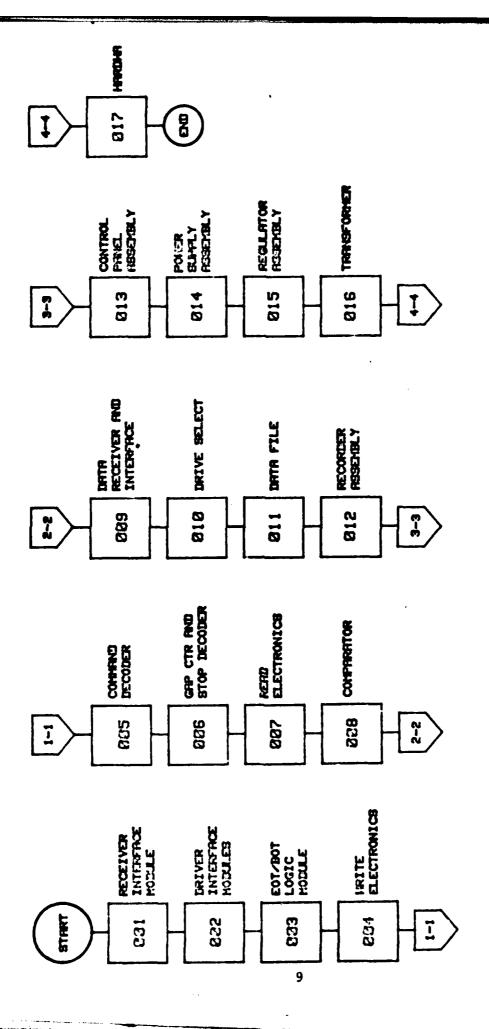
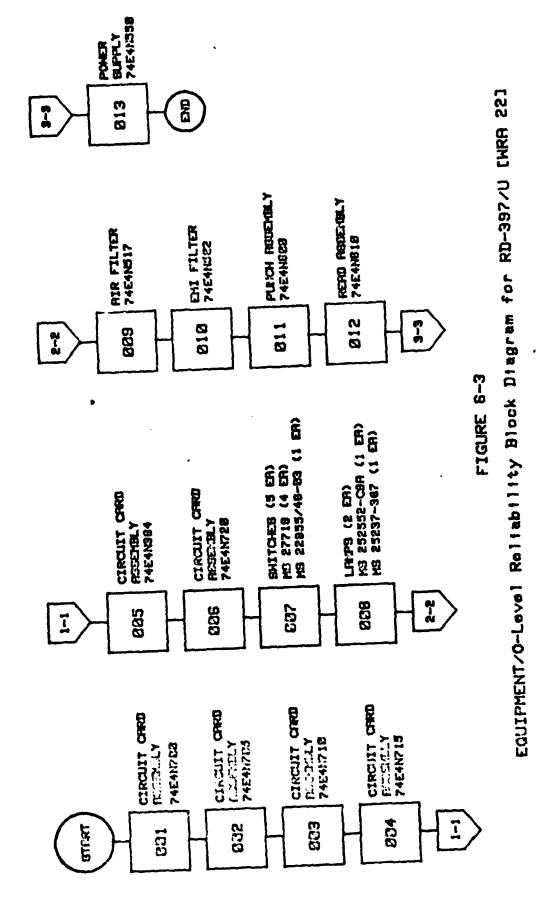


FIGURE 6-1
SYSTEM/FRA-Level Block Diagram
for NAVMACS A+ (AN/SYQ-7(V)2)



EQUIPMENT/0-Level Reliability Block Diagram for RD-396(V)/U CMTU [WRR 21]

FIGURE 6-2



SECTION VII - ANALYSES

The data analysis for NAVMACS is presented in 3 sub-sections, as **fo**llows:

- (1) Operational Failures. Failures causing a 10% or greater capability loss are submitted to analysis.
- (2) Equipment Failures. Equipment failures are submitted to analysis.
- (3) Parts Replacement. Those failures requiring the replacement of parts are submitted to analysis.

NAVMACS OPERATIONAL RELIABILITY

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BOWEN	8243	9718.	CENSORED	1297.	1297.	916	0	0	0	0
BOWEN	8362	11577.	CENSORED	3156.	3156.	•	0	0	0	0
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CONSTELLATION	8324	7179.	FAILURE	3396.	1544.	466	30	, 6		
CONSTELLATION	8340	7517.	CENSORED	734	338	400	0	(0	•	
CONSTELLATION	9032	8047.	CENSORED	264	99	.763	0	0	•	
CONSTELLATION	9606	9093	FAILURE	5310.	$\overline{}$.745	30	66	0	0
CONSTELLATION	9105	9180.	CENSORED	5397.	87.	.735	•	•	•	0
CONSTELLATION	9116	9338.	FAILURE	5555	245.	.735	30	66	0	0
CONSTELLATION	6916	10397.	FINAL	6614.	1059.	.745	•	0	0	0
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INCHON	9071	9247.	CENSORED	*****	4404.	•	0	0	0	0
INDEPENDENCE	8206	4692.	INITIAL	•	•	0000	•	•	0	0
INDEPENDENCE	8335	5759.	FAILURE	1067.	1067.	.345	52	66		0
INDEPENDENCE	8345	5931.	FAILURE	1239.	172.	.371	30	66	0	0
INDEPENDENCE	9031	6246.	CENSORED	1554.	315.	.341	0	0	0	0
INDEPENDENCE	4404	6536.	DEFFERED	1844.	605	.378	52	66	0	0
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KITTY HAWK	8321	2431	INITIAL		;	•	• •	. 0		,
KITTY HAWK	8006	3718.	FAILURE	1287.		1.031	30	0		
KITTY HAWK	9135	4520.	FINAL	2089.	802	•	0	0	•	
LEAHY	8145	6373.	INITIAL	Ö	0	00000	•	•	•	
LEAHY	8355	7870.	FAILURE	1497.	1497.	762.	21	4	0	0
LEAHY	9906	9131.	FINAL	2758.	1261.	-405	0	0	0	0
LUCE	8200	2508.	INITIAL	•	•0	00000	0	•	•	0
LUCE	8230	2979.	CENSORED	471.	471.	•654	0	•	•	0
LUCE	8247	3335.	FAILURE	827.	827.	.733	30	66	•	0
LUCE	8321	5063.	CENSORED	2555	1728.	.880	0	0	•	0
	2	8540.	_	6032.	5205	•	0	0	0	0
	7	5814.	TAITIAL	•	•	00000	0	•	0	0
NEW ORLEANS	9906	5957.	FINAL	143.	143.	.021	٥	٥	٩	0

·			_	FLEET RELIABILITY	ASSESSMENT	DATA					
SYSTEM	SHIPNAME	DATE	ETM	FAILURE TYPE	OPERATE	FAILURE TIME	DUTY	a R	0	012	013
NAVMACS	OKINAWA	8165	1881.	INITIAL	•	•	00000	0	0	0	0
NAVMACS	OKINAKA	8207	2914.	DEFFERED	1033.	1033.	1.025	20	10	0	• •
MAVMACS	OKINAWA	8266	4504.	FAILURE	2323.	1290.	958	30	66	• •	
NAVMACS	OKINAWA	8290	4756.	FAILURE	2875.	552	958	50	66	0	0
NAVMACS	OKINAWA	9102	8720.	FINAL	6839.	3964.	446	0	0	•	•
NAVMACS	RANGER	8164	2377.	INITIAL	•	0	0.000	0	0	0	•
NAVMACS	RANGER	8256	3200.	CENSORED	823.	823.	373	0	0	0	•
NAVMACS	RANGER	8303	3276.	CENSORED	899.	899.	.269	0	0	0	•
NAVMACS	RANGER	8334	4034.	CENSORED	1657.	1657.	907	•	0	•	0
NAVMACS	RANGER	9037	5910.	FAILURE	3533.	3533	.619	30	66	•	•
NAVMACS	α	9045	•0609	CENSORED	3713.	180.	.629	0	•	0	0
NAVMACS		8187	7007	INITIAL	•	•	0000	0	0	0	0
NAVMACS		8219	7069.	CENSORED	62.	62.	.081	0	0	0	0
NAVRACS	SANTA BARBARA	9586	7069.	CENSORED	62.	62.	0.026	0	0	0	•
NAVMACS		8323	7419.	FAILURE	412.	412.	126	30	66	0	0
NAVMACS	SANTA BARBARA	4006	7873.	FAILURE	866.	454	.198	30	66	•	0
NAVMACS	SARATOGA	8201	7037.	INITIAL	•	•0	00000	0	•	0	•
NAVHACS	SARATOGA	8213	7037.	CENSORED	•	. 0	00000	0	0	•	
NAVMACS	SARATOGA	8233	7565.	FAILURE	528.	528.	.688	30	66	66	0
NAVMACS	SARATOGA	8236	7613.	DEFFERED	576.	48.	.686	50	14	0	0
NAVMACS	SARATOGA	8274	7973.	CENSORED	936.	360.	.534	0	0	•	0
NAVIACS	SARATOGA	8286	8190.	FAILURE	1153.	577.	.565	30	66	0	•
NAVMACS	SARATOGA	2006	8965.	CENSORED	1925.	772.	.483	0	0	0	0
NAVMACS	SARATOGA	6206	9175.	FAILURE	2138.	985.	.462	30	66	0	0
NAVMACS	VULCAN	8205	5373.	INITIAL	•	•	0000	0	0	0	0
NAVHACS	VULCAN	8235	5444.	CENSORED	71.	71.	660.	0	0	0	0
NAVMACS	VULCAN	8265	5552.	CENSORED	179.	179.	.124	•	0	0	0
NAVRACS	VULCAN	8568	5552	CENSORED	179.	179.	.118	0	•	0	0
NAVMACS	· VULCAN	8275	5553.	DEFFERED	180.	180.	.107	14	21	•	
NAVMACS	VULCAN	8358	5676.	CENSORED	303.	123.	.103	٥	0	0	c
MAVMACS	VULCAN	8326	5771.	CENSORED	398.	218.	110	•	•	•	
NAVMACS	VULCAN	9113	6140.	CENSORED	767.	587.	1117	•	0	0	0
NAVMACS	YOSEMITE	8200	246.	INITIAL	•	0	0.000	0	0	0	0
NAVMACS	YOSENITE	8226	740.	CENSORED	* 767	*****	. 192	0	0	0	0
NAVMACS	YOSEWITE	8255	790.	CENSORED	544.	244.	.412	0	0	0	0
NAVMACS	YOSEMITE	8286	790.	CENSORED	544.	544.	.264	٥	٥	٥	0
NAVMACS	YOSEMITE	8318	810.	CENSORED	564.	264.	. 199	•	•	0	. 0
NAVMACS	YOSEMITE	6006	1160.	CENSORED	914.	914.	.219	•	0	0	0

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50.	552.0	-		27.	248	961.	176
50.	577.0			26.	.276	.203	184
	587.0		-)	•
50.	605.0	:	, ,	24.	305	-212	.193
	0.1//		: -				
75.	827.0		•	21.	.337	278	0960
	914.0		1.) 			
75.	0.586	:		19.	.370	.322	• 305
20.	1033.0		,	18.	.403	•334	•318
	1059.0		٦.				
50•	1067.0	÷	-	16.	438	•343	.327
75.	1287.0		:	14.	474	800	405.
75.	1290.0			13.	513	000	586
75.	1497.0	:		12.	.550	274	56.4.
75.	1544.0	;		•	.588	4.	977.
50.	1852.0	-		10.	.625	.518	•513
	1887.0				•	† •	
75.	1914.0	:		.8	.667	.530	.525
	1987.0		.				
75.	3156.0	1.	:	ú	723	. 76.3	756
	3964.0		1.	•	•	36 ()	
	0.404		.				
	0.5026		•				
	***************************************		•				

RELIABILITY

NAVMACS SYSTEM LEVEL

.556 95736.0 DUTY CYCLE (0.H./C.H.) = CALENDAR HOURS (C.H.) =+ NUMBER OF FAILURES = 21. OBSERVED FAILURE RATE/0.H. = .39420E-03 EQUIPMENT OPERATING HOURS (0.H.) = 53272.0

QRATIO OF 1.062 IS NOT BEYOND CRITICAL VALUES THEREFORE THE EXPONENTIAL DISTRIBUTION IS ASSUMED

FOR THE ASSUMED DISTRIBUTION

1890.8. 90 PER CENT UCL FOR MEAN = 3461.680 EST. MEAN = 2421.455. EST. MEDIAN = 1678.424. 90 PER CENT LCL FOR MEAN =

285.00 HOURS, THEREFORE THE EQUIPMENT MEETS THE SPECIFICATIONS 90 PERCENT UCL 3461.68 IS GREATER THAN RELIABILITY

WRA 14 LEVEL NAVMACS

*0 %	CENSORED				<u>-</u>	1.	1.	7.	-1	۲.	1.	1.		1.	۲.	• ••	1.	-1		
90	FAILURES		~																	
	TIME TO FAIL	143.0	180.0	474.0	587.0	866.0	914.0	1887.0	1987.0	2089.0	2138.0	2615.0	2758.0	3156.0	3713.0	4404.0	5876.0	6032.0	0.4199	6839.0
REMAINING	SYS. CAP.		25.																	

EQUIPMENT OPERATING HOURS (0.H.) = 53272.0 CALENDAR HOURS(C.H.) =, 95736.0 DUTY CYCLE (0.H./C.H.) =

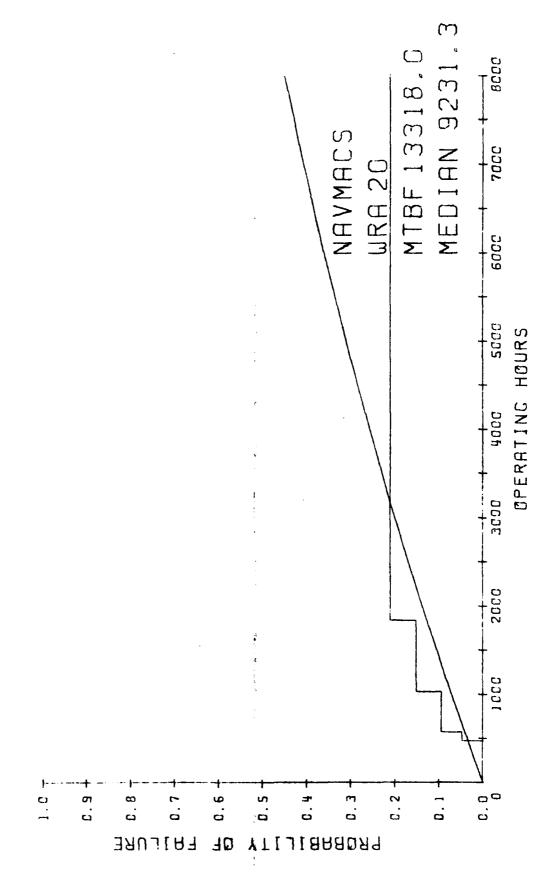
NUMBER OF FAILURES = 1. OBSERVEO FAILURE RATE/0.H. = .18772E-04

LESS THAN FOUR FAILURES THE EXPONENTIAL DISTRIBUTION IS ASSUMED

FOR THE ASSUMED DISTRIBUTION

EST. MEAN = 53272.000. EST. MEDIAN = 36925.337. 90 PER CENT LCL FOR MEAN = 13695.6. 90 PER CENT UCL FOR MEAN = S05618.831 2000.00 HOURS. THEREFORE THE EQUIPMENT MEETS THE SPECIFICATIONS 90 PERCENT UCL 505618.83 IS GREATER THAN

THEORETICAL TIME TO FAILURE OBSERVED DISTRIBUTION VERSUS PROBABILITY DISTRIBUTION FOR CUMULATIVE EXPCNENTIAL



RELIABILITY

NAVMACS WRA 20 LEVEL

				# F C CL+CL				
REMAINING SYS. CAP.	TIME TO FAIL	NO. FAILURES	NO. CENSORED	SURVIVORS	Odn	EXP	EXPONENTIAL	WEIBULL
50.	143.0	1.	"	90.	640		50.0	.052
15.	576.0	:-		19.	560		• 042	090
	767.0		1:					
	. 0.998		. .					
i	914.0	•	:	•				
-05	0.600	:	•	15.	.152		•075	*60.
ď	1362.0	-	;					3776
•	0.2401	•		• 6 7	217.		671•	
	1987.0		• -					
	1981		: -					
	0.0802		. .					
	2615.0		• .					
	2758.0		••					
	0.0010		• -					
	3713.0		•					
	3964.0		-					
	0.4044		-					
	5876.0		<u>.</u>					
	0.5503		: _:					
	6614.0							
OUIPMENT	EQUIPMENT OPERATING HOURS (0.H.)	(0.H.) = 53272.0		CALENBAR HOURS(C.H.) =.	95736.0	ITY CYCLE	DUTY CYCLE (0.H./C.H.) =	.556
UMBER OF	NUMBER OF FAILURES = 4.	OBSERVED FAILURE RATE/0.4. =	JRE RATE/0.H.	. = .75086E-04				
ORATIO OF	.662	IS NOT BEYOND CRITICAL	. VALUES THER	CRITICAL VALUES THEREFORE THE EXPONENTIAL DISTRIBUTION IS ASSUMED	TIAL DISTRIBL	ITION IS A	SSUMED	
OR THE A	FOR THE ASSUMED DISTRIBUTION	NOI						

EST. MEAN = 13318.000. EST. MEDIAN = 9231.334. 90 PER CENT LCL FOR MEAN = 6664.4. 90 PER CENT UCL FOR MEAN = 30532.391

90 PERCENT UCL 30532,39 IS GREATER THAN 1499,00 HOURS, THEREFORE THE EQUIPMENT MEETS THE SPECIFICATIONS

RELIABILITY

NAVMACS WRA 21 LEVEL

1																					
	0N	CENSORED	-	•	1.	-	,	1.		-:		· -	-:	,	1.	-:	•	<u>.</u>	-	-	_
		FAILURES							-												
		TIME TO FAIL	143.0	474.0	767.0	866.0	914.0	1261.0	1497.0	1887.0	1987.0	2089.0	2138.0	2615.0	3156.0	3713.0	0.4044	5876.0	6032.0	6614.0	4.05.00
	REMAINING	SYS. CAP.							75.							•					

•556 DUTY CYCLE (0.H./C.H.) = 95736.0 CALENBAR HOURS (C.H.) =+ EQUIPMENT OPERATING HOURS (0.M.) = 53272.0

NUMBER OF FAILURES = 1. OBSERVED FAILURE RATE/0.M. = .18772E-04

LESS THAN FOUR FAILURES THE EXPONENTIAL DISTRIBUTION IS ASSUMED

FOR THE ASSUMED DISTRIBUTION

EST. MEAN = 53272.000. EST. MEDIAN = 36925.337. 90 PER CENT LCL FOR MEAN = 13695.6. 90 PER CENT UCL FOR MEAN = 505618.831 1499.00 HOURS, THEREFORE THE EQUIPMENT MEETS THE SPECIFICATIONS 90 PERCENT UCL 505618,83 IS GREATER THAN

ELIABILITY

NAVMACS WRA 25 LEVEL

REMAINING	4	.0N	• 0N
SYS. CAP.	INE TO FAIL	FAILURES	CENSORED
	143.0		-
	474.0		:
	767.0		٦.
	771.0		1 •
20•	777.0	-	
	866.0		-
	914.0		-
50.	1067.0	-	•
	1887.0		l •
	1987.0		-
	2089.0		-:
	2136.0		٦.
	2758.0		-
	3156.0		
	3713.0		-
	4404.0		
	5876.0		•
	6032.0		-
	6614.0		1.
	0.0583		-

CALENBAR HOURS(C.H.) = 95736.0 DUTY CYCLE (0.H./C.H.) = EQUIPMENT OPERATING HOURS (0.H.) = 53272.0

NUMBER OF FAILURES # 2. OBSERVED FAILURE RATE/0.44 = .37543E-04

LESS THAN FOUR FAILURES THE EXPONENTIAL DISTRIBUTION IS ASSUMED

FOR THE ASSUMED DISTRIBUTION

EST. MEAN = 26636.000. EST. MEDIAN = 18462.668. 90 PER CENT LCL FOR MEAN = 10009.2. 90 PER CENT UCL FOR MEAN = 100170.831

90 PERCENT UCL 100170.83 IS GREATER THAN 4000.08 HOURS. THEREFORE THE EQUIPMENT MEETS THE SPECIFICATIONS

SAL URE 8000 8000 ([] 9 1 7 見り LЛ NUMMERS ω Ω Z \mathbb{C} MTBF LRA H \Box (1) RSU FOR --+--Ш Σ ISTRIBUTION VE DISTRIBUTION 2003 CBSERVED ROBABILI 3000 ۵. CUMULATIV EXPONENTIAL 0.0 0 . વ્ G. 3 ت ت . S C. 2 C. . Ċ, C C . G C EBILURE YT[J[AAABA94 ΔF

HOURS

OPERATING

RELIABILITY

WRA 30 LEVEL NAVMACS

WEIBULL		.204	. 301 . 301 . 350	.480 .480 .633
EXPONENT I AL	.067 .110 .120 .125 .138	.208	.295 .304 .353	•417 •480 •630
O O	.034 .069 .138 .172	. 245	.327 .369 .414 .459	. 563 . 563 . 636
SURVIVORS	28. 26. 25. 23.	20.	16. 13. 12.	, g &
NO. CENSORED	÷	: : .	: : :	:
NO. FAILURES	•••••	: :	** **	
TIME TO FAIL .0 143.0	24.75.0 4.17.0 4.4.0 5.74.0 5.78.0 7.00 7.00	802.0 827.0 914.0 985.0	1939.0 1239.0 1336.0 1366.0 1867.0	190 190 2323.0 2353.0 3556.0 4453.0 4516.0 5205.0
REMAINING SYS. CAP.	7.7.7.7.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0	75. 75.	75. 75. 50.	. 27

.556 CALENBAR HOURS (C.H.) =, 95736.0 DUTY CYCLE (0.H./C.H.) = OBSERVED FAILURE RATE/0.4. = .28157E-03 EQUIPMENT OPERATING HOURS (0.H.) = 53272.0 NUMBER OF FAILURES = 15.

GRATIO OF 1.032 IS NOT BEYOND CRITICAL VALUES THEREFORE THE EXPONENTIAL DISTRIBUTION IS ASSUMED

FOR THE ASSUMED DISTRIBUTION

2503.0. 90 PER CENT UCL FOR MEAN # 500.00 HOURS, THEREFORE THE EQUIPMENT MEETS THE SPECIFICATIONS EST. MEAN = 3551.467. EST. MEDIAN = 2461.689. 90 PER CENT LCL FOR MEAN = 5172.24 IS GREATER THAN 90 PERCENT UCL

RELIABILITY

SUMMARY
0-LEVEL
NAVMACS

KRA	O-LEVEL	VEL	0-LEVEL	NUMBER	LOWER 90		UPPER 90	SPEC	OBSERVED FAILURE TIMES	유	1MES
	BLOCK NO.	0 2	NOMENCLATURE	FAILURES	CONF LIM	MEAN	CONF LIM	MTBF	10A	I S	Ī
4 .	21	ARITH	21 ARITHMETIC LOGIC UNIT	1.	13695.59	53272,00	505618.83	261440.00	180.00	8	180.00
. 20	7	POWER	2 POWER SUPPLY		13695.59	53272.00	505618.83	19268.00	474.00	474	474.00
°, 20	0		TRANSMIT DELAY	1.	13695.59	53272,00	505618.83	78431.00	1033.00	1033	1033.00
02	*	INTERFACE	FACE	:	13695.59	53272,00	505618.83	142248.00	576.00	576	576.00
90	66				13695.59	53272.00	505618.83	505618.83 1000000.00	2875.00	2875.00	90
12	4	WRITE	WRITE ELECTRONICS	1.	13695,59	53272.00		505618.83 15748.00	1497.00	1497.00	• 00
52 7	66			5 •	10009.21	26636.00		100170.83 1000000.00	1067.00	1844.00	00
30	66			16.	2374.21	3329,50	4780.02	4780.02 1000000.00	245.00	3533.00	00

2K SUMMARY FOR NAVMACS PROBLEM AREAS Wra 0-L 0-L n-i

200

WHAT HAPPENED

SYSTEM	STIDNAME	DISCOVERD	COMPL	æ	REPAIR TINE		DOWN TIME	TIME
NAVRACS	CONSTELLATION	8264	8264			•		•
		NO REPAIR	TIME FOR	Ŧ	ABOVE	THE ABOVE RECORD		
NAVMACS	CONSTELLATION	8354	8324			•		•
		NO REPAIR	TIME FOR	T XE	ABOVE	THE ABOVE RECORD		
NAVMACS	CONSTELLATION	9606	9606			•		•
		NO REPAIR	TIME FOR	THE	ABOVE	ABOVE RECORD		
NAVMACS	CONSTELLATION	9114				•		•
		NO REPAIR	11.	TE	ABOVE	ABOVE RECORD		
NAVMACS	GUAM	8300				25.		744.
NAVMACS	INDEPENDENCE	8335	8335					~
NAVMACS	INDEPENDENCE	8345	8345			•		•
		NO REPAIR	TIME FOR	THE	ABOVE	RECORD		
NAVMACS	INDEPENDENCE	7706	9045			•		24.
NAVMACS	KITTY HAWK	9006						24
NAVMACS	LEAHY	8355				6		0
		NO REPAIR	TIME FOR	불	ABOVE	THE ABOVE RECORD		•
NAVMACS	LUCE	8247	8247			2.		۲,
NAVHACS	OKINAWA	8207	8270			•		1512.
NAVMACS	OKINAWA	8266	8307			•		984.
		NO REPAIR	TIME FOR	TE TE	ABOVE	ABOVE RECORD		
NAVMACS	OKINAWA	8290	8293			1.		72.
NAVMACS	RANGER	9037	9039					6.8
NAVMACS	SANTA BARBARA	8323	8323			•		•
		NO REPAIR	TIME FOR	Ŧ	ABOVE	RECORD		
NAVMACS	SANTA BARBARA	7006	7006			•		•
		NO REPAIR	TIME FOR	HE.	ABOVE	RECORD		
NAVMACS	SARATOGA	8233	8233			1.		-
NAVEACS	SARATOGA	8236	8289			1.		1272.
NAVMACS	SARATOGA	8286	8302			3.		384.
NAVMACS	SARATOGA	9029	9029			•		-
NAVMACS	VULCAN	8275	8278					72.

THEORETICAL TIME TO REPAIR ()MTTR 3.4 MEDIAN2. NAVMACS 35 SERVED DISTRIBUTION VERSUS BABILITY DISTRIBUTION FOR 35 25 'AIR' FP 2 10 HOURS の 60 む 0: Œ. CUMLLATIVE EXPONENTIAL ე . კ S. C. 9 C. 6 . 10 2:2 (.) (2) 0.0 C) REPAIR COMPLETION PROBABILITY OF

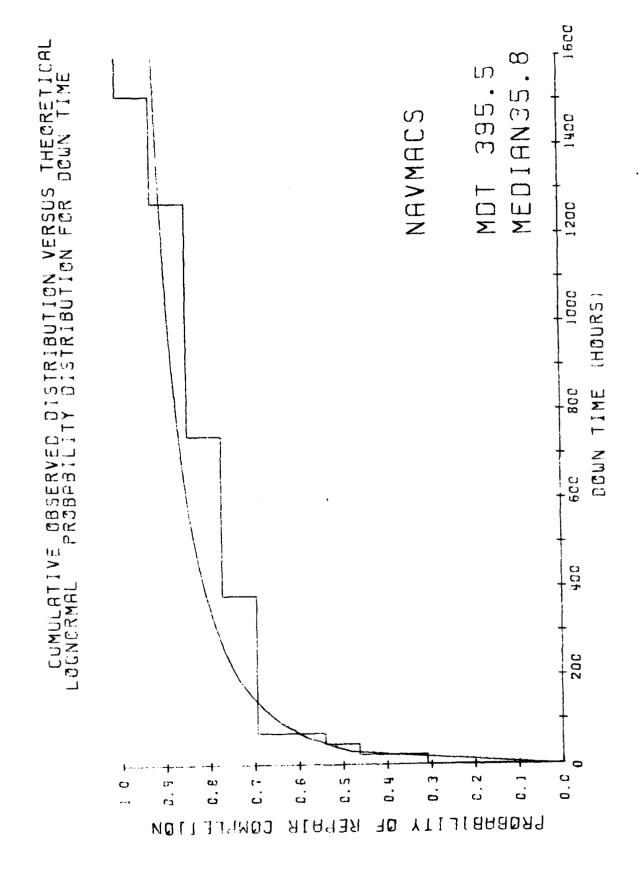
ICAL REPAIR THECRET NAVMACS MTTR 3. MEDIAN 5 PROBABILITY DISTRIBUTION VERSUS + 뭐 25 REPAIR 20 10 HOURS 15 CUMULATIVE LOGNORMAL 10 c3 ເນ 0.0 ري . ₩. 1 0.3 0.5 C. 3 0.1 ۲.3 ن. ů. COWLEE.110N REPAIR QE PROBABILITY

NAVMACS SYSTEM LEVEL

AEPAIR TIME. 4.0 2.0 9.0 5.0 25.0	FREQUENCY 1. 1. 1.	CUM FREQUENCY 9.0 10.0 11.0 12.0 13.0	••••	NPF -643 -714 -786 -857	LOGNORMAL .300 .575 .728 .872	EXPONENTIAL .256 .446 .588 .772 .999	WEIBULL . 349 . 559 . 549 . 793 . 997
TOTAL REPASE HOURS =	0.44	NUMBER OF REPAIRS =	13.	OBSERVED	OBSERVED REPAIR RATE/HR =	.2955E+00	
DISTRIBUTION DETERMINATION	NTION						
MEAN OF LN#S # .51		STO DEV OF LN#S = .97					
K-S CRITICAL VALUE (.10, 13,) =	10.13.) =	.214 MAX DIFF	CALC =	.343 15 (IS GREATER THAN THE CRITICAL VALUE	ITICAL VALUE	
THEREFORE THE LOGNORMAL DISTRIBUTION CANNOT BE ASSUMED	NL DISTRIBUTI	ON CANNOT BE ASSUMED					

GRATIO OF 2.000 DOES NOT EXCEED THE CRITICAL VALUE FOR TEST OF EXPONENTIAL

THEREFORE THE EXPONENTIAL DISTRIBUTION IS ASSUMED



MAINTAINABILITY (DOWN TIME)

SYSTEM LEVEL NAVMACS

WEIBULL 113 150 .380 .477 .538 .798 .881	395.46
EXPONENTIAL .003 .005 .059 .114 .166 .621 .968	TIME/REPAIR (TDT/NR) =
LOGNORMAL .095 .146 .442 .543 .501 .807 .904	OBSERVED DOWN TIME/R
NPF -214 -286 -429 -500 -643 -714 -714 -714 -957	(NR) = 13.
CUM FREQUENCY 3.0 3.0 4.0 6.0 7.0 9.0 10.0 11.0 13.0	NOMBER OF REPAIRS (
FREQUENCY 3. 1. 2. 1. 2. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.	ž
DOWN TIME. \$ 0 2.0 2.0 24.0 48.0 72.0 384.0 744.0 1572.0 1512.0	DISTRIBUTION DETERMINATION

2.73 STO DEV OF LN#5 = 3.58 MEAN OF LN#S #

.164 IS LESS THAN THE CRITICAL VALUE MAX DIFF CALC = K-S CRITICAL VALUE (.10. 13.) = .214

THEREFORE THE LOGNORMAL DISTRIBUTION IS ASSUMED

90 PER CENT UCL ON MEDIAN = 100.05 90 PER CENT LCL ON MEDIAN = 12.80 EST MEDIAN = 35.78 EST MEAN = 395.46

NAVMACS WRA 14 LEVEL

LESS THAN FOUR DISTINCT REPAIR TIMES

THEREFORE THE LOGNORMAL DISTRIBUTION IS ASSUMED

NAVMACS WRA 20 LEVEL

LESS THAN FOUR DISTINCT REPAIR TIMES

THEREFORE THE LOGNORMAL DISTRIBUTION IS ASSUMED

NAVMACS WRA 25 LEVEL

LESS THAN FOUR DISTINCT REPAIR TIMES

THEMEFORE THE LOGNORMAL DISTRIBUTION IS ASSUMED

CAL REPAIR ·-- 01 9 TIME TO I AN 2 NAVMACS × 57 35 URA 30 \mathbb{H} STRIBUTION VERSUS DISTRIBUTION FOR $\mathbf{\Sigma}$ $\mathbf{\Sigma}$ 누믉 REPAIR SERVED DIS BABILITY D 0 HOURS 2 OBSI ROB ۵. CUMULATIVE LOGNORMAL ü .; O ر. 9 C. 8 0.6 0.5 0.3 6.3 **0**.0 0.7 D. 4 COMPLETION REPA1R PROBABILITY OF

WRA 30 LEVEL NAVMACS

REPAIR TIME. 2.0 2.0 3.0 5.0 25.0	FREQUENCY 3. 1. 1. 1.	Y CUM FREQUENCY 3.0 4.0 5.0 6.0 7.0	 NPF 3475 500 625 875 875	LOGNORMAL .212 .415 .551 .713	EXPONENTIAL .168 .308 .4.5 .602	#EIBULL .250 .396 .503 .652
TOTAL REPAIR HOURS =	38.0	NUMBER OF REPAIRS =	OBSERVED RE	REPAIR RATE/HR =	.1842E.00	
DISTRIBUTION DETERMINATION	LION					

1.18 STO DEV OF LN#S = \$6. MEAN OF LNBS =

THEREFORE THE LOGNORMAL DISTRIBUTION IS ASSUMED

K-S CRITICAL VALUE (.10. 7.) = .276

LOWER CONF LIM 1.35 IS LESS THAN MITR. THUS THE EQUIPMENT MEETS THE SPECIFICATIONS 90 PER CENT UCL ON MEDIAN = 1.35 90 PER CENT LCL ON MEDIAN = 2,57 EST MEDIAN = 2.00 HOURS 5.43 SPECIFIED MITR =

.223 IS LESS THAN THE CRITICAL VALUE

MAX DIFF CALC =

MAINTAINABILITY (REPAIR TIME)
NAVMACS O-LEVEL SUMMARY

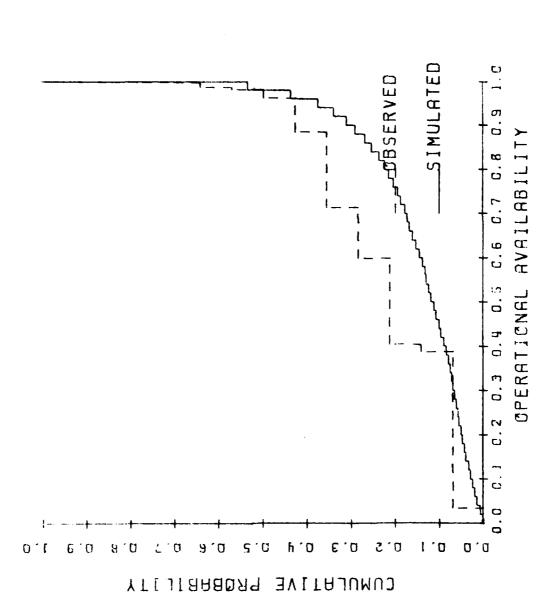
#RA	0-LE BLOCK	O-LEVEL BLOCK NO.	O-LEVEL NOMENCLATURE	NUMBER REPAIRS	LOWER 90 CONF LIM	UPPER 90 CONF LIM	SPEC	OBSERVED LOW	OBSERVED REPAIR TIMES LOW HEAN HIGH	TIMES HIGH	MAINT PROBLEM
*	12	ARITHM	21 ARITHMETIC LOGIC UNIT	:	NO CONF LIMITS	LIMITS	2.0	1.0	1.00	1.0	
20	10	TRANSM	10 TRANSMIT DELAY	:	NO CONF	LIMITS	2.0	1.0	1.00	1.0	
20	7	14 INTERFACE	ACE	.	NO CONF L	LIMITS	2.0	1.0	1.00	1.0	
50	66			, 0	NO CONF	LIMITS	2.0	1.0	1.00	1.0	
52	66			2.	NO CONF LIMITS	LIMITS	2.0	1.0	1.00	1.0	
30	66			•	1.29	4.05	2•0	1.0	4.88	25.0	9

2K SUMMARY FOR NAVMACS PROBLEM AREAS

WHAT HAPPENED 7 7 1 #RA

Š

I E D ERSUS SIMULA TY DISTRIBUT E E Ш STRIBUTION TY PROBABIL α (3) RA A c. 2 co шŒ OPER BSERVE RVAILE O I C S NAVMAC CUNULAT BPERGT



OWA SUMMADY NAVWACS OPERATIONAL RELIAR. SYSTEM LEVEL

TTF DISTOLUTION IS EXPONENTIAL WITH MEAN = 2421.50

7,73000 = 7.58000 AND STANDARD DEVIATION OF LUS = DT DISTAPPOUTION IS LOGNOPHAL WITH MEAN OF LNS

UT DISTRIBUTION IS EXPONENTIAL WITH WEAR = 3.34

INMEDENT AVAILAHILITY = MISEZIMIRE+MITH)

MEAN TIME TO FAILURE = 2421.50

meau depara time = 3.30

INHFHENT AVAILAHILITY = . 9986

ORSFAVED AVILLANILITY (SIMMATION OF DATIOS TIF/(TIF.DI))

40 PERCENT LOL ON INDIVIDUALS = .4400

90 PEDCENT LICE ON PROTVIDUALS = .9957

NFAN = . 8505

MFDIAN = .9732

NAVMACS EQUIPMENT RELIABILITY

1

445				ET RELI	ASSESSMENT	DATA			,		
NAVMACS	NEW YARRA	PAIR	E - 40	TABLIAN TYPE	OPERATE	FAILURE TIME	DUTY	4 2 3		ور د	ي م
MANAGE	7746		• 0000		•	• 0	000.0	> •	> (> '	0
COMMAN	ALDAN	8241	9422.	CENSORED	602 •	602.	962	0	•	•	0
	ALBANY	2006	10701	CENSORED	1887.	1887.	.517	0	0	0	0
	FIRST	RECORD USED									
NAVMACS	BLUE RIDGE	2067	647.	FINAL	•	•	00000	0	0	0	c
NAVMACS	BOMEN	8184	8421.	INITIAL	•	•	00	0	0	•	· e
NAVMACS	BOWEN	8212	8976.	CENSORED	555.	555	.826	•	0	•	
NAVMACS	BOWEN	8243	9718.	CENSORED	N	1297.	916	•	•	• •	
NAVMACS	BOMEN	8362	11577.	CENSORED	3156.	3156.	.739	0	•	•	
NAVMACS	CONSTELLATION	8164	3783.	INSTIAL	•	•	0000	•	•	. 0	
NAVMACS	CONSTELLATION	8263	5635.	CENSORED		1852.	779	•	0	•	• •
NOWACS	CONSTELLATION	8264	5635.	FATLURE	1852.	1852.	277.	30	66	•	•
NAVMACS	CONSTELLATION	8279	6020	CENSORED	2237.	385	.81	0	0	•	
NAVMACS	CONSTELLATION	8324	7179.	FAMURE	3396.	1544.	488	30	66	0	0
NAVMACS	CONSTELLATION	8340	7517.	FAILURE	3734.	338.	488	30	66		ح د
NAVMACS	CONSTELLATION	9032	8047.	CENSORED	4264	530	.763	0	0	•	
NAVMACS	CONSTELLATION	9606	9093.	FAILURE	5310.	1576.	745	30	60		• •
NAVMACS	CONSTELLATION	9105	9180.	FAILURE	5397	87.	735	30	60	•	• •
NAVMACS	CONSTELLATION	9116	9338.	FAILURE	5555	158.	735	9	66	• •	
MANHACS	· · CONSTELLATION	9169	10397.	FINAL	•	1059.	745	•	0	•	
MANHACS	DALE	8217	7995.	TEILINI			00000	•			
MAVMACS	DALE	8305	9982	CENSORED	1987.	1987.	1 40	• •			, c
⊋	INITIAL RECORD-FIRST RECORD USED	RECORD USED			•			•	•	,	>
NAVMACS	GUAM	8276	5971.	CENSORED	•	é	000.0	0	c	c	•
NAVMACS	GUAM	8300	6445.	FAILURE	474.		823	20 ^ 30	N	0	, c
NAVMACS	INCHON	8205	4843.	INITIAL	•	6	0000	•		. 0	
NAVHACS	INCHON	9071	9247.	FAILURE			794	30	0		,
NAVMACS	INDEPENDENCE	8206	4692.	INITIAL	•		000	; =	· c		,
MAVMACS	INDEPENDENCE	8335	5759.	FATLURE	1067.	1067.		25	9	• =	> <
NAVMACS	INDEPENDENCE	8345	5931.	FAILURE	1239.	172.	3	30	60	. 0	, c
NAVEACS	INDEPENDENCE	9031	6246.	CENSORED	1554,	315.	.341	•	0	•	
MANAMON	INDEPENDENCE	7706	6536.	DEPFERED	1844.	605.	.378	52	66	0	0
MANAMAN	INDEPENDENCE	0606	6691	CENSORED	1999.	155.	.335	0	•	0	0
NAVMACS	KINKA 10	9140	1001	CEMSORED	2615.	771.	.391	0 (0	•	0
NAVMACS	KINKAID	9102	11676.	FINAL	5076	.0 .003	0000	o (5 6	•	0
NAVMACS	KITTY HANK	8321	2431	INITIAL	• • •	9.00	,	>	> 0	-	•
NAVMACS		9006	3718.	FAILURE	1287.	1287.	1.031	30	9 0	• •	> <
NAVMACS	KITTY HAWK	9135	4520.	FINAL	2089.	802	486	0	Ċ		,
NAVMACS	LEAHY	8145	6373.	INETIAL	•		000	•	•	. 0	, c
MAVMACS	LEAMY	8325	7870.	FAILURE	1497.	1497.	762.	21	4	•	• 0
NAVMACS	LEAHY	9906	9131.	FINAL	2758.	1261.	.402	0	0	0	•
NAVMACS	LUCE	8200	2508.	INSTIAL	•	•	0.000	0	0	0	
NAVMACS	LUCE	8230	2979.	CENSORED	471.	471.	.654	0	0	•	
NAVMACS	LUCE	8247	n	CENSORED	827.	827.	.733	•	0	0	0
SUMMAN.	LUCE LUCE	8321	9	CENSORED	2555.	2555	.880	0	•	•	0
MAVMACO	NEE OBS FANO	9137	6540	CENSORED	6032.	6032.	.832	0	0	•	0
NAVA A		9 7 6	0 (INTITAL	•	•	00000	0	0	0	0
		0001	5957	FINAL	143.	143.	.021	0	•	0	0

1			4	FLEET RELIABILITY	ASSESSMENT	DATA					
SYSTEM	SHIPNARE	DATE	ETM	FAILURE TYPE	OPERATE	FAILURE TIME	DUTY	ER.	0	962	013
NAVMACS	OKINAWA	8165	1881.	INITIAL	•	•6	0.00	0	•	0	
NAVMACS	OKINAWA	8207	2914.	DEFFERED	1033.	1033	1.025	20	01	•	
NAVMACS	OKINAWA	9566	4204	FAILURE	2323.	1290.	926	30	66	•	. 0
NAVMACS	OKINAWA	8290	4756.	CENSORED	2875.	552.	958	•	•	0	•
MAVMACS	OKINAWA	9105	8720.	FINAL	6839.	4516.	**0	0	•	۰	•
NAVMACS	RANGER	8164	2377.	INITIAL	•	•	0.000	0	•	0	0
NAVIDACS	RANGER	8256	3200.	CENSORED	823.	823.	.373	0	0	0	0
NAVMACS	RANGER	8303	3276.	CENSORED	899.	899.	.269	0	0	0	•
NAVMACS	RANGER	8334	4034.	FAILURE	1657.	1657.	907.	25	12	0	0
NAVMACS	RANGER	9037	5910.	FAILURE	3533.	1876.	.619	30	66	0	•
NAVMACS	RANGER	9045	.0609	CENSORED	3713.	180.	•659	0	0	•	0
NAVMACS	SANTA BARBARA	8187	7007	INITIAL	•	•	00000	0	0	0	0
NAVMACS		8219	7069.	CENSORED	62.	62.	.081	0	0	•	•
NAVMACS	SANTA BARBARA	8286	7069.	CENSORED	62.	62,	.026	0	•	•	
NAVMACS	SANTA BARBARA	8323	7419.	FAILURE	412.	412.	.126	30	66	0	0
NAVMACS	SANTA BARBARA	4006	7873.	FAILURE	866.	454	.198	30	66	0	0
HAVMACS	SARATOGA	8201	7037.	INITIAL	•	•0	0.000	0	0	•	0
RAVMACS	SARATOGA	8213	7037.	CENSORED	•	•	00000	0	0	0	0
NAVMACS	SARATOGA	8233	7565.	FAILURE	528.	528.	.688	30	66	66	0
NAVMACS	SARATOGA	8236	7613.	DEPFERED	576.	48.	•686	20	14	0	0
NAVMACS	SARATOGA	8274	7973.	CENSORED	936.	360.	.534	•	•	0	0
NAVMACS	SARATOGA	8286	8190.	FAILURE	1153.	577.	•565	30	66	•	0
MANACS	SARATOGA	2006	8962	CENSORED	1925.	772.	.483	0	0	0	0
NAVMACS	SARATOGA	9029	9175.	FAILURE	2138.	985.	.462	30	66	•	0
NAVMACS	VULCAN	8205	5373.	INITIAL	•	•0	0000	0	0	0	0
NAVMACS	VOLCAN	8235	5444.	CENSORED	71.	71.	660	0	0	0	0
NAVNACS	VULCAN	8265	5552.	DEPFERED	179.	179.	.124	30	66	•	•
NAVMACS	VULCAN	8568	5555	DEPFERED	179.	•0	.118	21	13	•	0
NAVKACS	VOLCAN	8275	5553.	DEPFERED	180.	•	101	* 1	21	0	0
NAVMACS	VOLCAN	8328	5676.	CENSORED	303.	123.	.103	0	0	0	0
MAVMACS	VULCAN	8356	5771.	CENSORED	398.	210.	.110	0	0	0	•
NAVMACS	VULCAN	9113	6140.	CENSORED	767.	587.	1117	0	0	0	•
NAVMACS	YOSEMITE	8200	246.	INITIAL	•	•	0.00	0	0	0	0
NAVMACS	YOSEMITE	9228	740.	CENSORED	* 767	****	.792	0	0	0	•
NAVNACS	YOSEMITE	8255	790.	CENSORED	544.	544.	-412	0	0	0	
NAVMACS	VOSEMITE	8286	790.	CENSORED	544.	544.	.264	0	0	0	0
NAVMACS	YOSEHITE	8318	810.	CENSORED	564.	564.	.199	0	0	0	0
NAVMACS	YOSEMITE	6006	1160.	CENSORED	914.	914.	•219	0	0	0	•

りで MEDIAN 1420.2 8000 MTBF 2048.9 THECRET NAVMACS 2002 PROBABILITY DISTRIBUTION VERSUS 2029 2005 HOURS CPERATING 2001 3000 CCMULATIVE EXPENENTIAL ; c ري د ي C.8 0.0 0 ς; σ 5 ۍ ت 2.7 0.3 C) 0.7 EB1 CURE YT[J[8A8089 J0

RELIABILITY

1 LEVEL
SYSTEM
NAVMACS

,		•		מוסובש להגרל			
SYS. CAP.	TIME TO FAIL	NO. FAILURES	NO. CENSORED	SURVIVORS	QAN	EXPONENTIAL	WEIBULL
	•		.				
•	0.	:		•04	*054	000•	000•
52 •	1.0	-		39.	640	000•	900•
15.	48.0	-		38.	.073	• 022	•075
95.	87.0	:		37.	860	0.040	8
	143.0		۲.				
75.	156.0	:		35.	.123	.071	151.
75.		-:		34.	148	920	166
100.	179.0	•		33.	.173	100	0217
1			•		•		:
95.	338.0	-	•	3).	199	-147	146
75.	412.0	1:		30.	224	176	722
75.	454.0	1.		.00	0.55	201	202
75.	474.0			28.	27.5	196	262
•09	528.0	-		27.	202	016	915
	577.0	: -		24.	200	417	916
	587.0	•	_	•	920	•631	
20.	605.0	•	•	24.	355	1.76	6.75
			-		•	1+3.	3 6 7
	914.0		-1	•			
75.		-		20•	.385	.370	614.
. 20.	1033.0	-		19.	416	4000	084.
	1059.0		-:		•		
50.	1067.0	-		17.	644.	394	754.
	1261.0		-		ı	i	
75.	1287.0			15.	.483	604	667.
75.	1290.0	.		14.	518	454	005
75.	1497.0	-		13.	. 552		534
75.	1544.0	-		12.	.586	in the	545
75.		-		• 11	.621	523	745
100.	1657.0	-		10.	. 655	0 0 4	955
.05		-		•6	069	188	985
75.	1876.0	-		•60	724	100	986
	1887.0						
	1987.0		1.				
	3156.0		-				
95.	4404.0	-		;	.779	.873	.791
	4516.0		-			•	•
	5876.0		-				
	6032.0		٦.				

RELIABILITY

NAVMACS SYSTEM LEVEL

.556 DUTY CYCLE (0.H./C.H.) = CALENBAR HOURS(C.H.) #+ 95736.0 NUMBER OF FAILURES = 26. OBSERVED FAILURE RATE/O.H. = .46929E-03 EQUIPMENT OPERATING HOURS (0.H.) = 53272.0

GRATIO OF 1.220 IS NOT BEYOND CRITICAL VALUES THEREFORE THE EXPONENTIAL DISTRIBUTION IS ASSUMED

FOR THE ASSUMED DISTRIBUTION

1628.8, 90 PER CENT UCL FOR MEAN = 285.00 HOURS, THEREFORE THE EQUIPMENT MEETS THE SPECIFICATIONS EST. MEAN = 2048,923. EST. MEDIAN = 1420.205. 90 PER CENT LCL FOR MEAN = 90 PERCENT UCL 2826.96 IS GREATER THAN

2826.956

RELIABILITY

LEVEL
*
E A
NAVMACS

575. CAP. THE TO FAIL FAILURY. 25. 180.0 26.0 866.0 866.0 914.0 1987.0 1987.0 2089.0 2138.0 2758.0 3156.0 3156.0 6032.0		NO.	
280.0 280.0 280.0 280.0 200.0 200.0 200.0 200.0 200.0 200.0 200.0 200.0 200.0 200.0	FAILURES	CENSORED	
		:	
587.0 886.0 886.0 1987.0 2089.0 27515.0 31565.0 58704.0 6032.0 6612.0		-	
866.0 814.0 814.0 814.0 824.0 8218.0 8758.0 31368.0 5876.0 6032.0		: _:	
914.0 1887.0 1987.0 2089.0 2158.0 2758.0 3713.0 5876.0 6032.0			
1887.0 2089.0 2089.0 2158.0 2758.0 3136.0 313.0 6032.0 6614.0			
1987.0 2089.0 2138.0 26138.0 2758.0 3713.0 5876.0 5876.0 6632.0		•	
2089.0 2018.0 2018.0 2758.0 3156.0 3713.0 5606.0 6616.0		• -	
2138.0 2615.0 2758.0 3156.0 3713.0 6032.0 6632.0			
2615.0 2758.0 3156.0 3713.0 4404.0 6032.0 6614.0		•	
2758.0 3156.0 3713.0 4464.0 6032.0 6614.0		•	
3136.0 3713.0 4.60.0 5876.0 6032.0 6614.0			
3713.0 4404.0 5036.0 6038.0			
4404,0 5876,0 6032,0 6614,0		:	
5876,0 6032,0 6614,0			
6032.0		•	
6614.0		•	
6839.0		, ,	

DUTY CYCLE (0.H./C.H.) = EQUIPMENT OPERATING HOURS (0.H.) = 53272.0 CALENBAR HOURS(C.H.) =, 95736.0 NUMBER OF FAILURES = 1. OBSERVED FAILURE RATE/O.M. = .18772E-04

LESS THAN FOUR FAILURES THE EXPONENTIAL DISTRIBUTION 15 ASSUMED

FOR THE ASSUMED DISTRIBUTION

EST. MEAN = 53272.000. EST. MEDIAN = 36925.337, 90 PER CENT LCL FOR MEAN = 13695.6. 90 PER CENT UCL FOR MEAN = 505618.831

90 PERCENT UCL 505618.83 IS GREATER THAN 2000.08 HOURS, THEREFORE THE EOUIPMENT MEETS THE SPECIFICATIONS

RELIABILITY

NAVMACS WRA 20 LEVEL

REMAINING	ING			•02				
SYS. CAP.	CAP.	TIME TO FAIL	FAILURES C	CENSORED				
		143.0		•				
50.		474.0	•					
31		576.0	٦.					
		767.0						
		866.0		1.				
		914.0						
50.		1633.0	1.					
		1562.0		•				
		1887.0		• •				
		1967.0		•				
		2089-0		1.				
		2615.0						
		2758.0						
•		0.9315						
		3713.0						
		44040						
		5806.0		o 4				
		5876.0		•				
		6032.0						
		6614.0		•				
EOUJ	PMENT	EQUIPMENT OPERATING HOURS (0.H.) = 53272.0	(0.H.) = 53272.0	CALENBAR HOURS (C.H.) =+	95736.0	DUTY CYCLE	DUTY CYCLE (0.H./C.H.) =	.556
NUME	3ER OF	NUMBER OF FAILURES = 3.	OBSERVED FAILUR	OBSERVED FAILURE RATE/0.M. = .56315E-04				
LESS	S THAN	LESS THAN FOUR FAILURES THE	IE EXPONENTIAL DI	THE EXPONENTIAL DISTRIBUTION IS ASSUMED				
FOR	THE AS	FOR THE ASSUMED DISTRIBUTION	No					

EST. MEAN = 17757.333. EST. MEDIAN = 12308.446. 90 PER CENT LCL FOR MEAN = 7973.9. 90 PER CENT UCL FOR MEAN = 48338.347

1499.00 MOURS, THEREFORE THE EQUIPMENT MEETS THE SPECIFICATIONS

48338.35 IS GREATER THAN

90 PERCENT UCL

RELIABILITY

NAVMACS WRA 21 LEVEL

94	CENSORED		•		• (0 (1 mm	•	•		• (• •	• (• -	• -	• •	• (, -	• •
Ç.	FAILURES		•						1.	•											
	TIME TO FAIL	143.0	179.0	474.0	588.0	866.0	914.0	1261.0	1497.0	1887.0	1987.0	2089.0	2138.0	2615.0	3156.0	3713.0	0.4044	5876.0	6032.0	6614.0	6839.0
REMAINING	SYS. CAP.		-06						75.												

•556 CALENBAR HOURS(C.H.) =, 95736.0 DUTY CYCLE (0.H./C.H.) = 08SERVED FAILURE RATE/0.H. = .37543E-04 EQUIPMENT OPERATING HOURS (0.H.) = 53272.0 NUMBER OF FAILURES = 2.

LESS THAN FOUR FAILURES THE EXPONENTIAL DISTRIBUTION IS ASSUMED

FOR THE ASSUMED DISTRIBUTION

EST. MEAN = 26636.000. EST. MEDIAN = 18462.668. 90 PER CENT LCL FOR MEAN = 10009.2. 90 PER CENT UCL FOR MEAN = 100170.831

1499.00 HOURS. THEREFORE THE EQUIPMENT MEETS THE SPECIFICATIONS 90 PERCENT UCL 100170.83 IS GREATER THAN

RELIABLITY

NAVMACS WRA 22 LEVEL

THE PERSON AND THE PE	NO. CENSORED		7.	• •	1.		1.	1,	1 .		•		1.	•		7.	1.
	NO. FAILURES CEN				•												
	TIME TO FAIL	143.0	767.0	866.0	914.0	1887.0	1967.0	2056.0	2089.0	2138.0	2615.0	2758.0	3156.0	4404.0	5876.0	6032.0	6614.0
	REMAINING SYS. CAP.				100.												

DUTY CYCLE (0.H./C.H.) = CALENDAR HOURS(C.H.) =. 95736.0 EQUIPMENT OPERATING HOURS (0.H.) = 53272.0

NUMBER OF FAILURES * 1. OBSERVED FAILURE RATE/0.M. * .18772E-04

LESS THAN FOUR FAILURES THE EXPONENTIAL DISTRIBUTION IS ASSUMED

FOR THE ASSUMED DISTRIBUTION

EST. MEAN = 53272.000. EST. MEDIAN = 36925.337. 90 PER CENT LCL FOR MEAN = 13695.6. 90 PER CENT UCL FOR MEAN = 505618.831 90 PERCENT UCL 505618.83 IS GREATER THAN 1499.08 HOURS, THEREFORE THE EQUIPHENT MEETS THE SPECIFICATIONS

RELIABILITY

NAVMACS WRA 25 LEVEL

																						DUTY CYCLE (0.H./C.H.) =
																						95736.0
•02	ORED	•	•				•			•	•	•	•	•	•	•	•	•	•	•		CALENBAR HOURS(C.H.) =, 95736.0
	FAILURES CENSORED		-		-	1.	-	-		1	-	-	-	7		-		-	-		•	(0.H.) = 53272.0
	TIME TO FAIL	143.0	474.0	767.0	771.0	777.0	866.0	914.0	1067.0	1887.0	1987.0	2089.0	2138.0	2758.0	3156.0	3713.0	4404.0	5876.0	6032.0	6614.0	6839.0	EQUIPMENT OPERATING HOURS (0.H.) = 53272.0
REMAINING	SYS. CAP.					50.			20.													EQUIPMENT

FOR THE ASSUMED DISTRIBUTION

OBSERVED FAILURE RATE/0.H. = .37543E-04

NUMBER OF FAILURES = 2.

LESS THAN FOUR FAILURES THE EXPONENTIAL DISTRIBUTION IS ASSUMED

90 PER CENT UCL FOR MEAN = 100170.831

10009.2.

4000.00 HOURS, THEREFORE THE EQUIPMENT MEETS THE SPECIFICATIONS 90 PERCENT UCL 100170.83 IS GREATER THAN

EST. MEAN # 26636.000. EST. MEDIAN = 18462.668. 90 PER CENT LCL FOR MEAN =

THEORETICAL TIME TO FAILURE IAN 2051 9 ر ق ق NHVMHUS **5**0 WRA 3C MTBF PROBABILITY DISTRIBUTION VERSUS <u>Π</u> 2000 HOURS OPERATING 0001 3000 CUMULATIVE EXPONENTIAL 2002 0.0 0 . . 6 C. 3 (7) (2) **c**. 1 27 급 ci. C PROBABILITY **FAILURE** AO

RELIABILITY

NAVMACS WRA 30 LEVEL

SYS. CAP.	TIME TO FAIL	FAILURES	CENSORED	SURVIVORS	Odn	EXPONENTIAL	WE IBULL
96	0.6	-	:		ć	000	6.76
	0.74	:	-	36.	000	620.	2
75.	158.0		:	30.	-062	• 052	.071
100.	179.0	-		29.	.093	•020	•010
	0.084	•	-				
•5•	338.0	:		27.	.125	.108	.134
75.	412.0	:		26.	.158	•130	.158
75.	454.0	-		25.	190	-142	.171
•	474.0	-		24.	.222	.148	.177
.09	528.0	-		23.	.255	.163	192
	588.0		-				
50.	625.0	-1		21.	.289	.190	.220
	802.0		-				
	014.0		-1				
75.		:		18.	•326	.283	. 309
	1059.0		-				
75.	1239.0	-		16.	366	• 342	• 365
	1287.0	:		15.	. 405	•353	.374
	1376.0		-:				
75.	1544.0	-		13.	6448	•406	.423
75.	1576.0	-		12.	064.	-413	624.
•	1852.0	-		11.	.533	•465	924.
	1887.0		8				
75.	2323.0		:	œ	288	.544	945
,	2758.0		1.	}			
	3156.0		: .				
75.	3533.0	-		ν.	,654	.697	.681
95.	0.4044	-			.723	.174	.750
	4516.0		-				•
	5876.0		۱.				
	0.5602		_				

DUTY CYCLE (0.H./C.H.) = CALENBAR HOURS(C.H.) =. 95736.0 EQUIPMENT OPERATING HOURS (0.H.) = 53272.0

NUMBER OF FAILURES = 18. OBSERVED FAILURE RATE/0.H. = .33789E-03

GRATIO OF 1.182 IS NOT BEYOND CHITICAL VALUES THEREFORE THE EXPONENTIAL DISTRIBUTION IS ASSUMED

FOR THE ASSUMED DISTRIBUTION

EST. MEAN = 2959.556. EST. MEDIAN = 2051.408. 90 PER CENT LCL FOR MEAN = 2152.6. 90 PER CENT UCL FOR MEAN = 4150.529

500.00 HOURS, THEREFORE THE EQUIPMENT MEETS THE SPECIFICATIONS 4150.53 IS GREATER THAN 90 PERCENT UCL

RELIABILITY

O-LEVEL SUMMARY

NAVMACS

Del FWFI		000		00 030011	7	OBSERVED	ED TIMES	961 148
BLOCK NO. NOMENCLATURE	FAILURES	CONF LIM	MEAN	CONF LIM	MTBF	#01 10#	19IH	PROBLEM
21 ARITHMETIC LOGIC UNIT	1.	13695.59	53272.00	505618.83	261440.00	160.00	180.00	
2 POWER SUPPLY	"	13695.59	53272.00	505618.83	19268.00	474.00	474.00	
10 TRANSMIT DELAY	-:	13695.59	53272.00	505618.83	78431.00	1033.00	1033.00	
14 INTERFACE		13695,59	53272.00	505618.83	142248.00	876.00	576.00	
4 WRITE ELECTRONICS		13695.59	53272.00	505618.83	15748.00	1497.00	1497.00	
13 CONTROL PANEL ASSY		13695,59	53272.00	505618.83	23641.00	179.00	179.00	
12 READ ASSY	:	13695,59	53272.00	505618.83	3268.00	1657.00	1657.00	
	۶.	10009.21	26636.00	26636.00 100170.83 1000000.00	1000000.00	1067.00	1844.60	
. 66	19.	2056.64	2803.79	3894.12	3894.12 1000000.00	87.00	4404.00	

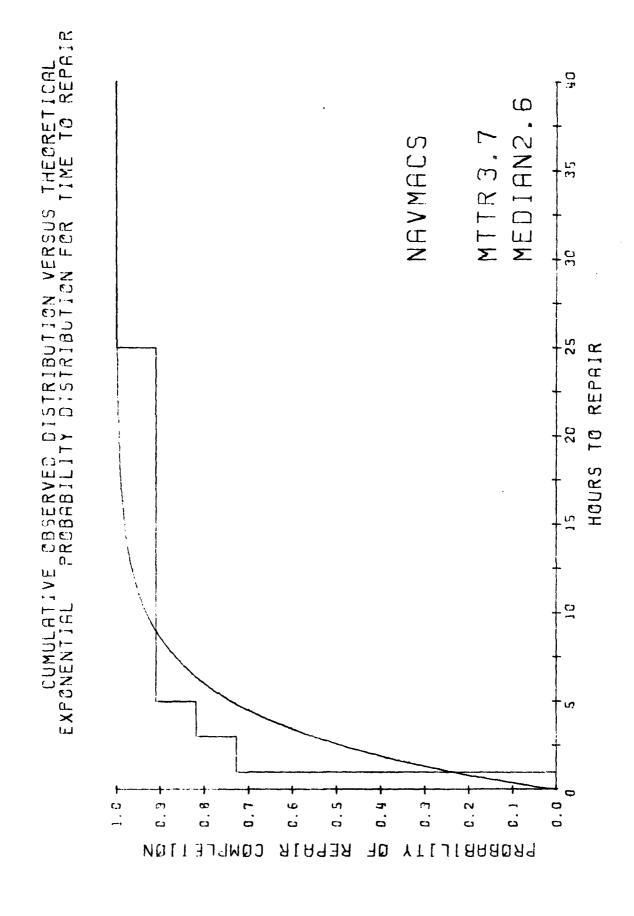
2K SUMMARY FOR MAVMACS PROBLEM AREAS Wra 0-L 0-L 0-L

200

WHAT HAPPENED

56

SYSTEM	SHIPNAME	DISCOVERD		æ	REPAIR	TIME DOWN	7.1ME	
NAVEACS	CONSTELLATION	8264 NO REPAIR	8264 TIME FOR	I	AROVE	0. RFCORD	•	
NAVMACS	CONSTELLATION		•			•	•	
NAVMACS	CONSTELLATION	NO HEPAIR	TIME FOR	HE	ABOVE	RECORD	ć	
		NO REPAIR	TIME FOR	T F	ABOVE	RECORD	•	
NAVMACS	CONSTELLATION	9606	9606		•	•	•	
		NO WEPAIR	TIME FOR	THE	ABOVE	RECORD		
NAVMACS	CONSTELLATION		9109			•	•96	
		NO REPAIR	TIME FOR	Ŧ	ABOVE	RECORD		
NAVMACS	CONSTELLATION	9114	9116			•0	•	
		NO REPAIR	TIME FOR	THE	ABUVE	RECORD		
NAVMACS	GUAM	8300	8331			25.	744.	
NAVMACS	INCHON	9071	9071			•	•	
		NO REPAIR	TIME FOR	Ŧ	ABOVE	RECORD		
NAVMACS	INDEPENDENCE	8335	8335			.	-	
NAVMACS	INDEPENDENCE	8345	8345			٥.	•	
		NO REPAIR	TIME FOR	HH	ABOVE	RECORD		
NAVMACS	INDEPENDENCE	4406	9045			-	24.	
NAVMACS	KITTY HAWK	9006	6006			5.	. 42	
SAKHACS	LEAHY	8355	8355			•	•	
		NO REPAIR	TIME FOR	Ŧ	ABOVE	RECORD		
NAVMACS	OKINAWA	8207	8270			٦.	1512.	
NAVMACS	OKINAWA	8266	8307			•	. 786	
		NO REPAIR	TIME FOR	TE.	ABOVE	RECORD		
NAVMACS	RANGER	8334	8334			•	•	
		NO REPAIR	TIME FOR	THE	ABOVE	RECORD		
NAVMACS	RANGER	9037	9039			٦.	48.	
NAVMACS	SANTA BARBARA					•	•	
		NO REPAIR	TIME FOR	Ŧ	ABOVE	RECORD		
NAVMACS	SANTA BARBARA	7006	4006			•	0	
		NO REPAIR	TIME FOR	THE	ABOVE	RECORD		
NAVMACS	SARATOGA	8233	8233			-	1 •	
NAVMACS	SARATOGA	8536	8289				1272.	
NAVMACS	SARATOGA	8286	8302			3.	384.	
NAVMACS	SARATOGA	6206	9029			.1	1.	
NAVMACS	VULCAN	8265	8568			•0	72.	
		NO REPAIR	TIME FOR	HE HE	ABOVE	RECORD		
NAVMACS	VOLCAN		•			•0	72•	
,		NO REPAIR	TIME	THE	ABOVE	RECORD		
NAVMACS	VULCAN	8275	8278			1 •	72.	



IICAL REPAIR THEORET NAVMACS MEDIAN MTTR3 ISTRIBUTION VERSUS DISTRIBUTION FOR +8 REPAIR 10 DBSERVED PROBABIL: HOURS CUMULATIVE LGGNORMAL <u>.</u> ς.; α 0.7 0,6 D. S σī Ð. 9 D. 3 0.2 0.0 ် ငာ COMPLETION REPAIR PROBABILITY OF

NAVMACS SYSTEM LEVEL

REPAIR TIME. 3.0 5.0	FREQUENCY 8. 1. 1.	Z XIND	FREDUENCY R.0 9.0	. 750 . 750	F 6 0	LOGNORMAL .303	پ	EXPONENTIAL .235	WEIBULL .344 626	
0.62	:		00	16.	<u> </u>	748.		.739	. 77.	
TOTAL REPAIR HOURS =	41.0	NUMBER OF REPAIRS =		: :	OBCEDVED		ı	666.	766	
DISTRIBUTION DETERMINATION				•	OBSERVED I	OESENTED REPAIR MAIE/HR	" T	.2683E+00		
MEAN OF LN#S = .54	STD DEV	OF LN#S =	1.05							
K-S CRITICAL VALUE (.10. 11.) =	0. 11.) =	.230	MAX DIFF CALC =		963 TS 68	CATED THAN				
THEREFORE THE LOGNORMAL DISTRIBUTION CANNOT RE ASSUMED	DISTRIBUTIO	N CANNOT R	IE ASSUMED			SOCRETER THAN THE CRITICAL VALUE	ZKI CKI	TICAL VALUE		
GRATIO OF 2.400 DOES NOT EXCEED	NOT EXCEED T	HE CRITICA	THE CRITICAL VALUE FOR TEST OF EXPONENTIAL	TEST OF	EXPONENT	Ī				
THEREFORE THE EXPONENTIAL DISTRIBUTION IS ASSUMED	AL DISTRIBUT	ION IS ASS	UMED			ŧ				

EST MEAN = 3.73 SPECIFIED MTR =

2.66 IS GREATER THAN MITR. THUS A MAINTAINABILITY PROBLEM EXISTS

5.84

90 PER CENT UCL ON MEAN =

2.66

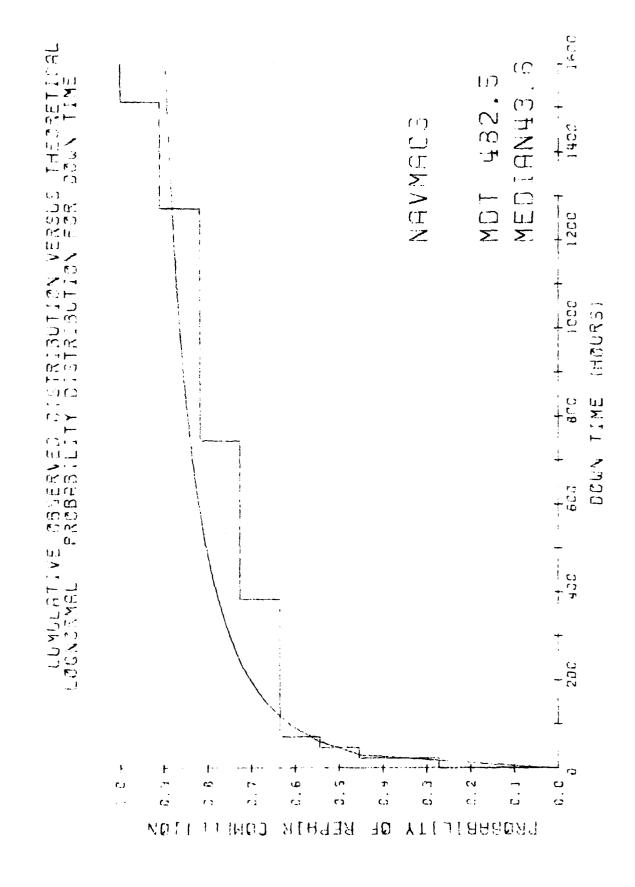
90 PER CENT LCL ON MEAN =

2.58

EST MEDIAN =

2.00 HOURS

LOWER CONF LIM



MAINTAINABILITY (DOWN TIME)

NAVMACS SYSTEM LEVEL

DOWN TIME.	FREQUENCY	CUM FREQUENCY	4dN	LOGNORMAL	FXPONENTIAL	WEIBULL
0 • 1	3.	3.0	045.	260.	500.	.102
24.0	2.	5.0	714°	.416	670.	,351
48.0	-	0.9	.500	,513	560.	6443
72.0	-	7.0	.583	.570	.139	.503
384.0	•	0.8	199.	2170	675.	.167
744		0.6	.750	, 841	. 786	.857
1272.0	•	10.0	.833	. 883	826*	٠٩١٤
1512.0		11.0	116.	764°	.956	.930
TOTAL DOWN TIME (TDT) =	5307.0	NUMBER OF REPAIRS (NR)	NR) = 11.	OBSERVED DOWN TIME/PEPAIR (TOT/NR) =	PEPAIR (TOT/NR) =	482.45
DISTRIBUTION DETERMINATION	ION					
MEAN OF LN#S = 3.78	STD DEV OF LN#S	OF LN#5 = 2.84				
K-S CRITICAL VALUE (.10, 11.) =	0.11.) =	.230 MAX DIFF CA	CALC = .195	IS LESS THAN THE CRITICAL	ICAL VALUE	

EST MEAN = 482.45

THEREFORE THE LOGNORMAL DISTRIBUTION IS ASSUMED

90 PER CENT UCL ON MEDIAN * 141.10

13.50

90 PER CENT LCL ON MEDIAN =

+3.64

EST MEDIAN =

NAVMACS WRA 14 LEVEL

LESS THAN FOUR DISTINCT REPAIR TIMES

THEMEFORE THE LOGNORMAL DISTRIBUTION IS ASSUMED

NAVMACS WAR 20 LEVEL

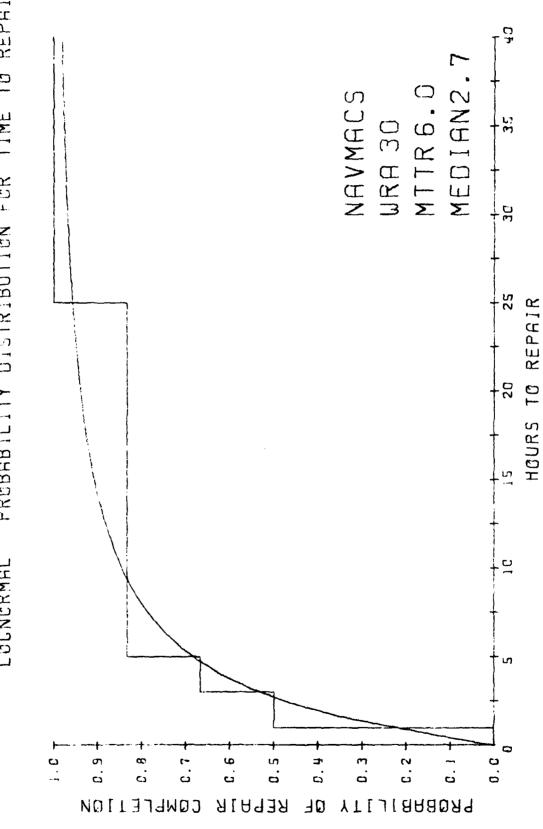
LESS THAN FOUR DISTINCT REPAIR TIMES

THEREFORE THE LOGNORMAL DISTRIBUTION IS ASSUMED

NAVMACS WRA 25 LEVEL

LESS THAN FOUR DISTINCT REPAIR TIMES

THEREFORE THE LOGNORMAL DISTRIBUTION IS ASSUMED



MAINTAINABILITY (REPAIR TIME)

NAVMACS WRA 30 LEVEL

REPAIR TIME.	FREQUENCY	CUM FREQUENCY	JENCY	NPF 4.20	LOGNORMAL	EXPONENTIAL 154	WE 18ULL
	• •)		17.1	272.		704
2.0	:	•		1/6.	*76.	. 243	00.
2.0	l .	5.0		.714	. 685	. 565	.629
25.0	:	6.0		.857	,958	*86	.970
TOTAL REPAIR HOURS =	36.0	NUMBER OF REPAIRS	AIRS = 6.	OBSERVED R	OBSERVED REPAIR RATE/HR =	.1667E+00	
DISTRIBUTION DETERMINATION	NATION						
MEAN OF LN#S = .	.99 STD DEV OF	V OF LN#S =	1.29				
K-S CRITICAL VALUE (.10. 6.) =	.10. 6.) =	*58*	MAX DIFF CALC =		.244 IS LESS THAN THE CRITICAL VALUE	ICAL VALUE	
THEREFORE THE LOGNORMAL DISTRIBUTION	MAL DISTRIBUT	ION IS ASSUMED					
EST MEAN = 6.00	EST MEDIAN	= 2.69	90 PER CENT	90 PER CENT LCL ON MEDIAN =	1.24	90 PER CENT UCL ON MEDIAN	IAN = 5.84
SPECIFIED MITR =	2.00 HOURS	LOWER (CONF LIM 1	.24 IS LESS TH	AN MITR. THUS TH	1.24 IS LESS THAN MITR. THUS THE EQUIPMENT MEETS THE SPECIFICATIONS	E SPECIFICATIONS

MAINTAINABILITY (REPAIR TIME) O-LEVEL SUMMARY NAVMACS

TNIAM	PROBLEM						9
TIMES	H I GH	6.	•	1.0	1.0	1.0	25.0
OBSERVED REPAIR 1	MEAN	1.00	•	1.00	1.00	1.00	5.29
OBSERVE	LOW	7.0		0.1	1.0	1.0	1.0
SPEC	¥ - E	2.0	,	0.	2.0	2.0	2.0
UPPER 90		LIMITS	114175		LIMITS	IMITS	4.57
LOWER 90 CONF 2 TM		NO CONF 1	NO CONF		NO CONF L	NO CONF LIMITS	1.19
NUMBER REPAIRS			7.	•	. :	*	٦.
O-LEVEL NOMENCLATURE	2) ARITHMETIC COLC : Live 2	בוב בסור סאו	IT DELAY	,	į,		
CK NO.	1 ARITHM		10 IMANSMIT DELAY	14 INTERFACE		٠ ،	
#RA O-LEVEL BLOCK NO.	14 2	000		20	25 90		

ZK SUMMARY FOR NAVMACS PROBLEM AREAS

WRA 0-L 0-L 0-L

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WHAT HAPPENED

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Minis

in es MULA 1BUT · + [] SIMULATED C U7+-DBSERVED :.0 (0) 10 10 10 10 œ'≻ w⊢ 2 F RVAILRB ϖ BUTIC ROBRE Œ <u>ئ</u> در **--**-₁Ω_ ш ۲- ۲- ۲-ហ PERRTICNAL OF د. ت ∄. O ra m ERVE FILE E SE C. 2 **(**) O S > Z ci Œ **├** - -N R V M F CLANELA LTANELA 0.0 0.1 0.0 6 10 9 10 7.0 9 '0 3.0 f: 0 ε , Ω 5 10 CUMULATIVE PROBABILITY

SYSTEM LEVEL RMA SUMMARY NAVMACS EQUIP. RELIABILITY

TTF DISTRIBUTION IS EXPONENTIAL WITH MEAN = 2048.90

2,84000 = 3.78000 AND STANDARD DEVIATION OF LNS DT DISTRIBUTION IS LOGNOFMAL WITH MEAN OF LNS

3,73 MT DISTRIBUTION IS EXPONENTIAL WITH MEAN =

INHERENT AVAILABILITY = MTBF/(MTBF+MTTR)

20~8.90 MEAN TIME TO FAILURE

3.73 MEAN REPAIR TIME

INHERENT AVAILABILITY =

OBSERVED AVAILABILITY (SIMULATION OF RATIOS TTF/(TTF+DT))

.3215 90 PERCENT LCL ON INDIVIDUALS =

.9952 .8194 90 PERCENT UCL ON INDIVIDUALS = MEAN

MEDIAN

.9632

1

NAVMACS PARTS REPLACEMENT

				FLEET RELIABILITY	ASSESSMENT	V					
SYSTEM	SHIPNARE	DATE	ETH	FAILURE TYPE	OPERATE	FAILU		ARA.	ر ام	OL2	OF 3
NAVMACS	ALBANY	8215	8820.	INITIAL	0	.	0.00	0	0	0 '	0
NAVMACS	ALBANY	8241	φ·	CENSORED	602	602.	. 965	o ·	0	0 (0
	4 LB	9002	10707.	CENSORED	1887.	1887.	.517	0	0	0	0
	INITIAL RECORD-FIRST	RECORD USEU			•	•	;	•	,	•	•
MAVMACS	BLUE MIDGE	1906		FIRAL	•	• 0	000.0	5 (o (- (۰ ،
MANMACS	NO SEE	9818	8421	INITIAL	0	• 0	0000	> <	.	- (o (
NAVMACS	Z () () () () () () () () () (8212	8976	CENSORED	555	555	.826	•	0 (5 6	0 (
SAMAN		8243	9718	CENSORED	1297.	1297	916	0 0	0 0	-	0 0
STATE	NAMES	2959	11571	CENSORED	3126.	3136.	667.0	> <		- 0	> •
SOCIATION	CONSTELLATION	\$01 B	3/67.	INITIAL	0 6	0 90.	0000	> <	> (0
SUMMAN	CONSTELLATION	2000	1030	CENSORED	1856	1600	· .	> 5	- 6	> <	-
STATE OF THE PARTY	CONSTELLATION	4070	0000	r A LLOAK	1836.	.7cg1	7//	9 9)	> <	> <
SOUND AND AND AND AND AND AND AND AND AND A	CONSTELLATION	927.4	7179	CENSONEO FA EL 118F	3306		700		9 0	• •	• •
MANAMA	CONSTELLATION	045	7517	FATI UDE	27.74	330	9 9	90	0		· c
NAVMACS	CONSTELLATION	25.06	A047.	CENSORED	4264	130	. 763			. 0	
NAVMACS	CONSTELLATION	9606	9093	FAILURE	5310.	1576.	745		•	•	. 0
NAVMACS	CONSTELLATION	9105	9180.	FALURE	5397.	87.	.735	30	6	0	• 0
NAVMACS	CONSTELLATION	9116	9338	FATLURE	5555	S	.735		66	•	0
NAVMACS	CONSTITLLATION	6916	10397.	FINAL	6614.	1059.	.745		•	•	•
MAVMACS	·DALE	8217	7995.	INITIAL	•		00000	•	•	0	0
MAVMACS	_	8305	9982	CENSORED	1987.	1987.	.941	0	٥	0	0
2	INITIAL RECORD-FIRST RECORD USED	RECORD USED									
NAVMACS	GUAM	8276	5971.	CENSORED	•	•	00000	0	•	•	0
NAVMACS	GUAM	8300	6445	FAILURE	474.	474.	.823	20 ^ 30	~	66	0
MAVMACS	INCHON	8202	4843.	INITIAL	•	•	000.0	0	0	0	0
MAVMACS	INCHON	1406	9247	CENSORED	***	*****	194	0	0	۰ ۵	0
SUMMER	INDEPENDENCE	9029	4692	INITIAL	• • •	0	0000	-	9	0 0	0 (
STATE	INDEPENDENCE	25.50	96.00	FAZEURE	1067	1067	945	Ç;	6		0
STATE	I NOE PENOE NOE	34.5	5931.	FALURE	1239	1/2.	.371	g (6	-	0 (
S S S S S S S S S S S S S S S S S S S	INDEPENDENCE	1506	•0420	CEMSORED	1004	315°	146.	c کار	- 6	>	.
MACHAN	TANEFERNER	****	6601		1000	000 000	975	Ç <)	> 0	> <
NAVMACS	INDEPENDENCE	97.0	7307	CENSORED	2615.	771	ופר	,	• •	• •	- c
NAVMACS	KINKAID	8222	5800	INITIAL	•		00000	• •	. 0	• •	, c
NAVMACS	KINKAID	9102	11676.	FINAL	5876.	5876.	666.	0	•	0	0
NAVMACS		8321	2431.	INITIAL	•	•	00000	0	0	0	0
NAVMACS	KITTY HANK	8006	3718.	FAILURE	1287.	1287.	1.031	30	66	•	0
NAVMACS		9135	4520.	FINAL	2089.	902.	.486	0	0	0	0
NAVAACS	LEAHY	8145	6373.	INITIAL	•	•	00000	0	•	0	0
NAVMACS	LEAHY	8322	7870.	FAILURE	1497.	1497.	N	21	4	0	0
NAVMACS	LEAHY	9906	9131	FINAL	2758.	1261.	204.	٥	0	0	0
NAVMACS	LUCE	8200	2508.	INITIAL	•	•0	00000	0	0	0	0
NAVMACS	CUCE	8230	2979.	CENSORED	471.	471.	•654	0	0	0	0
NAVMACS	FOCE	8247	3335	FATLURE	827.	827.	.733	30	66	0	0
NAVMACS	LUCE	8321	5063.	CENSORED	2555	1728.	.880	0	0	0	0
NAVMACS	-	m,	8540	CENSORED	6032.	5205.	.832	0	0	0	0
MAVEACS	NEW ORLEANS	9146	5814	INITIAL		•	0000	۰ ،	0 (•	0
776146	NEW UNLEANS	0006	1040	FINAL	143.	143.	120.	>	>	>	0

7,3

P' 1			•	FLEET RELIABLITY	ASSESSMENT	DATA					
SYSTER	SHIPNAME	DATE	ETM	CARE	OPERATE	FATLURE TIME	7100	# K	70	012	013
NAVMACS	OKINAWA	8165	1881.	INITIAL	0	0	0000	0		0	0
NAVMACS	OKINAHA	8207	2914.	DEPFERED	1033.	1033.	1.025	20	70	0	0
NAVMACS	OKINAWA	8266	4504.	FAILURE	2323.	1290.	.958	30	66	0	0
NAVMACS	OKINAWA	8290	4756.	CENSORED	2875.	552.	.958	0	0	0	0
NAVMACS	OKINAWA	9102	8720.	FINAL	6839.	4516.	776.	0	0	0	0
NAVMACS	RANGER	8164	2377.	INITIAL	•	•	0.00	•	0	0	0
NAVIACS	RANGER	8256	3200.	CENSORED	823.	823.	.373	0	0	0	0
MAVMACS	RANGER	8303	3276.	CENSORED	899.	899.	.269	0	0	0	0
NAVMACS	RANGER	8334	4034.	FAILURE	1657.	1657.	907.	25	12	0	0
NAVMACS	RANGER	9037	5910.	CENSORED	3533.	1876.	.619	0	0	0	0
NAVMACS	RANGER	9045	.0609	CENSORED	3713.	2056.	.629	0	0	0	0
NAVMACS	SANTA BARBARA	8187	7007	INFTIAL	•	•	00000	0	0	0	0
NAVMACS		8219	7069.	CENSORED	62.	62.	.081	0	0	0	0
NAVMACS		8286	7069.	CENSORED	62.	62.	• 026	•	0	0	0
NAVMACS	SANTA BARBARA	8323	7419.	FAILURE	412.	412.	.126	30	66	0	0
NAVRACS	SANTA BARBARA	4006	7873.	FAILURE	866.	454	.198	30	66	0	0
NAVHACS	SARATOGA	8201	7037	INITIAL	•	•	0000	0	0	0	0
MAVMACS	SARATOGA	8233	7565.	FAILURE	528.	528.	.688	30	66	66	0
NAVMACS	SARATOGA	8236	7613.	DEPFERED	576.	48	.686	50	14	0	0
NAVMACS	SARATOGA	8274	7973.	CENSORED	936.	360.	.534	0	0	•	0
NAVMACS	SARATOGA	8286	8190.	CENSORED	1153.	577.	.565	0	0	0	0
NAVMACS	SARATOGA	2006	8962.	CENSORED	1925.	1349.	.483	0	0	•	0
NAVMACS	SARATOGA	6206	9175.	FAILURE	2138.	1562.	.462	30	66	0	0
NAVMACS	VULCAN	8205	5373.	INITIAL	•	•	00000	0	0	0	0
NAVMACS	VULCAN	8235	5444.	CENSORED	71.	71.	660.	0	0	0	0
NAVMACS	VULCAN	8265	5552	DEFFERED	179.	179.	.124	30	66	0	0
NAVMACS	VULCAN	8568	5552.	DEPFERED	179.	0	.118	21	13	0	0
NAVMACS	VC CAN	8275	5553	DEFFERED	180.	1.	.107	14	21	0	0
NAVMACS	VUECAN	8358	5676.	CENSORED	303.	123.	.103	0	0	0	0
	NO TO NO	8356	5771.	CENSORED	398.	218.	.110	0	0	0	0
MAVMACS	VOLCAN	9113	6140.	CENSORED	767.	587.	.117	0	0	•	0
NAVMACS	YOSEMITE	8200	246.	INITIAL	•	•	0000	0	0	0	0
NAVMACS	YOSEMITE	9228	740.	CENSORED	****	*****	.792	0	0	0	0
NAVMACS	YOSEMITE	8255	790	CENSORED	544.	544.	.412	0	0	0	0
NAVMACS	YOSEMITE	8286	790.	CENSORED	544.	544.	.264	0	0	0	0
NAVHACS	YOSEMITE	8318	810.	CENSORED	564.	264.	.199	0	0	0	0
NAVMACS	YOSEMITE	6006	1160.	CENSORED	914.	914.	.219	0	0	0	0

N VERSUS THEORETICAL ION FOR TIME TO FAILURE Ω ∞ ()LD NHVMACS C77 Z (L Ц MTBF N 三 STRIBUTIEN SISTRIBUTI HOURS GPERATING GBSERVEC D PROBABILITY 3000 CUMULATIVE EXFONEN TIBL 2002 0.3 D. 3 C. 5 ij. S τ. Ω C3 '~' 0.0 0 <u>۔</u> د FALLURE PROBABILITY OF

RELIABILITY

	SYSTEM LEVEL
!	Ś
I	NAVMACS

				מיסוליי רבינר			
REMAINING		*0N	*0N				
SYS. CAP.	TIME TO FAIL	FAILURES	CENSORED	SURVIVORS	Odv	EXPONENTIAL	WEIBULL
Ġ		_	•	ç	1	•	4
90	• -	•		• 60	970	000•	000.
	0.1	• ,		38.	050	000•	900•
<u>.</u>	0.04	•1		37.	• 075	.021	.081
95.	87.0	-1		36.	100	750	811.
	143.0		-:			•	
75.	158.0	:		34.	126	4000	141
75.	172.0	-		33.	151	250	91.
100.	179.0	•		35.	721	3-0-	
95.	338.0	-		31.		* 100	770
75.	412.0	, ,				071.	947.
7	0 111	• -		• 00	622.	.163	•273
	0.404	• .		- 62	462.	.178	.287
• ;	0.4/4	•		28.	.280	•185	.293
•00	528.0	•		27.	.306	•204	.310
i	587.0		-				
20•	605.0	-:		25.	.332	052.	312
	771.0		•				
	602.0		-				
75.	827.0	÷		22.	.361	002	787
	914.0			ì	•		
50.	1033.0	-	•	-02	392	36.0	9647
	1059.0		-	•			
50.	1067.0	۲.	•	.00	454	3,49	414
	1261.0		-1)		000	
75.	1287.0	-	ı	16.	458	¥C7*	747
75.	1290.0	-		. S.	60%	645	26.4
75.	1497.0	:		. 91	526	72.7	
75.	1544.0	-		17	550	2.4.9	
75.	1562.0	-:		12.	593	104	415
75.	1576.0	:		•	627	707	910
100.	1657.0	-		• 0 0	199	****	010
50.	1852.0	-		Ö	404	110.	6264
	1887.0		1.			066•	
	1987.0		: _:				
	2056.0		: -				
	3156.0						
	0.4044		-				
	4516.0		.				
	5205.0						
	5876.0		:				

RELIABILITY

SYSTEM LEVEL NAVMACS

DUTY CYCLE (0.H./C.H.) = CALENBAR HOURS (C.H.) =. 95736.0 OBSERVED FAILURE RATE/0.H. 0 .43175E-03 .C. PREBI JPERATING HOURS (0.H.) = 53272.0

. ANTIO OF 1.066 IS NOT BEYOND CRITICAL VALUES THEREFORE THE EXPONENTIAL DISTRIBUTION IS ASSUMED

3112.286 90 PER CENT UCL FOR MEAN # 285.00 HOURS, THEREFORE THE EQUIPMENT MEETS THE SPECIFICATIONS 1749.6. EST. MEAN . 2219.667. EST. MEDIAN = 1538.556. 90 PER CENT LCL FOR MEAN = 3112.29 IS GREATER THAN FOR THE ASSUMED DISTRIBUTION 90 PERCENT UCL

RELIABILITY

WRA 14 LEVEL NAVMACS

			NO.			
ACTAINING SYS. CAP.	TIME TO FAIL	FAILURES	CENSORED			
			• 1			
25.	180.0	:	_			
))	474.0		•			
	587.0		• -			
	866.0		• -			
	914.0		· .			
	1887.0		• .			
	1987.0		: .			
	2089.0		• -			
	2138.0		• -			
	2615.0		<u>.</u> .			
	2758.0		: -			
	3156.0		: .			
	3713.0		•			
	0.4044		• -			
	5876.0		• -			
	6032.0		• -			
	6614.0		.			
	6839.0		•			
	!	603	ON TENB	CALENDAR HOURS (C.H.) = 95736.0	95736.0	DUTY CYCLE 10.H./L.n. =

EQUIPMENT OPERATING HOURS (0.H.) = 53272.0 CALENBAR HOURS(C.H.) =, 95736.0 OBSERVED FAILURE RATE/O.M. = .18772E-04 NUMBER OF FAILURES = 1.

.556

LESS THAN FOUR FAILURES THE EXPONENTIAL DISTRIBUTION IS ASSUMED

EST. WEAN = 53272.000. EST. MEDIAN = 36925.337. 90 PER CENT LCL FOR MEAN = 13695.6. 90 PER CENT UCL FOR MEAN = 505618.831 2000.00 HOURS. THEREFORE THE EQUIPMENT MEETS THE SPECIFICATIONS FOR THE ASSUMED DISTRIBUTION

90 PERCENT UCL 505618.83 IS GREATER THAN

RELIABILITY

NAVMACS WRA 20 LEVEL

NO. CENSORED	••		1.	1.	1.		1.	1.	1.	1.	1.	1.	1.	1 •	1.	٦.	1.	1.	-:
NO. FAILURES	.,					-													
TIME TO FAIL	143.0	576.0	767.0	866.0	914.0	1033.0	1562.0	1887.0	1987.0	2089.0	2615.0	2758.0	3156.0	3713.0	0.404	5806.0	5876.0	6032.0	6614.0
REMAINING SYS. CAP.	50.	15.				.00													

.556 CALENBAR HOURS (C.H.) *, 95736.0 DUTY CYCLE (0.H./C.H.) = OBSERVED FAILURE RATE/0.M. # .56315E-04 EQUIPMENT OPERATING HOURS (0.H.) = 53272.0 NUMBER OF FAILURES = 3.

LESS THAN FOUR FAILURES THE EXPONENTIAL DISTRIBUTION IS ASSUMED

FOR THE ASSUMED DISTRIBUTION

7973.9. 90 PER CENT UCL FOR MEAN = 48338.347 1499.00 HOURS. THEREFORE THE EQUIPMENT MEETS THE SPECIFICATIONS EST. MEAN = 17757.333. EST. MEDIAN = 12308.446. 90 PER CENT LCL FOR MEAN = 90 PERCENT UCL 48338,35 IS GREATER THAN

RELIABILIT

NAVMACS WRA 21 LEVEL

FAILURES 1. 1.

DUTY CYCLE (0.H./C.H.) = CALENDAR HOURS (C.H.) =+ 95736.0 08SERVED FAILURE RATE/0. ₩ = .37543E-04 EQUIPMENT OPERATING HOURS (0.H.) = 53272.0 NUMBER OF FAILURES = 2.

LESS THAN FOUR FAILURES THE EXPONENTIAL DISTRIBUTION IS ASSUMED

FOR THE ASSUMED DISTRIBUTION

EST. MEAN = 26636.000. EST. MEDIAN = 18462.668. 90 PER CENT LCL FOR MEAN = 10009.2. 90 PER CENT UCL FOR MEAN = 100170.831

1499.00 HOURS, THEREFORE THE EQUIPMENT MEETS THE SPECIFICATIONS 90 PERCENT UCL 100170.83 IS GREATER THAN

RELIABILITY

NAVMACS WRA 22 LEVEL

•0N	CENSORED			-	-:	-1		.		.	-		-:		٦.	٦.	-	-	٦.	
.0N	FAILURES						:													
	TIME TO FAIL	143.0	474.0	767.0	866.0	914.0	1657.0	1887.0	1987.0	2056.0	2089.0	2138.0	2615.0	2758.0	3156.0	4404.0	5876.0	6032.0	6614.0	
BAINIAR	SYS. CAP.						100.													

CALENDAR HOURS(C.H.) =+ 95736.0 DUTY CYCLE (0.H./C.H.) = NUMBER OF FAILURES = 1. OBSERVED FAILURE RATE/0.M. = .18772E-04 LESS THAN FOUR FAILURES THE EXPONENTIAL DISTRIBUTION IS ASSUMED EQUIPMENT OPERATING HOURS (0.44.) = 53272.0

FOR THE ASSUMED DISTRIBUTION

EST. MEAN = 53272.000, EST. MEDIAN = 36925.337, 90 PER CENT LCL FOR MEAN = 13695.6, 90 PER CENT UCL FOR MEAN = 505618.831 90 PERCENT UCL 505618.83 IS GREATER THAN 1499.08 HOURS. THEREFORE THE EQUIPMENT MEETS THE SPECIFICATIONS

RELIABILITY

NAVMACS WRA 25 LEVEL

90%	CENSORED	•	-	1.	•		1.	1.		٦.	• •	٦.	" .	1.	7.	•1	• 1	•	•	•	1.
*0×	FAILURES					-			-												
	TIME TO FAIL	143.0	474.0	767.0	771.0	777.0	866.0	914.0	1067.0	1887.0	1987.0	2089.0	2138.0	2758.0	3156.0	3713.0	4404.0	5876.0	6032.0	6614.0	6839.0
REMAINING	SYS. CAP.					50.			50•												

EQUIPMENT OPERATING HOURS (0.H.) = 53272.0 CALENBAR HOURS(C.H.) =, 95736.0 DUTY CYCLE (0.H./C.H.) =

.556

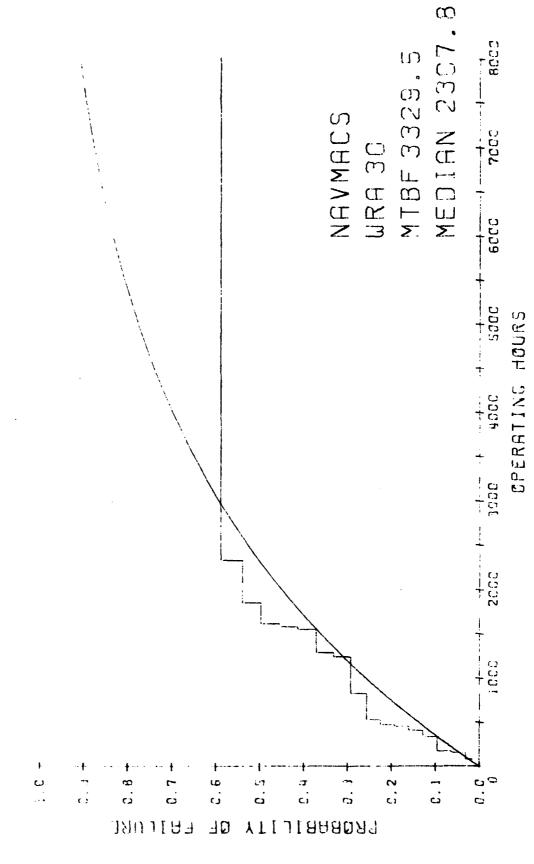
NUMBER OF FAILURES = 2. OBSERVED FAILURE RATE/0.H. = .37543E-04

LESS THAN FOUR FAILURES THE EXPONENTIAL DISTRIBUTION IS ASSUMED

FOR THE ASSUMED DISTRIBUTION

EST. WEAN = 26636.000. EST. MEDIAN = 18462.668. 90 PER CENT LCL FOR MEAN = 10009.2. 90 PER CENT UCL FOR MEAN = 100170.831 90 PERCENT UCL 100170.83 IS GREATER THAN 4000.00 HOURS, THEREFORE THE EQUIPMENT MEETS THE SPECIFICATIONS

TRIBUTION VERSUS ISTRIBUTION FOR ហា CBSERVED DI PROSABILITY



RELFABILITY

LEVEL
30
WRA
V CS
BANHACS

WEIBULL	.048	•	•017	.085	.138	•159	.171	.177	161.			-262			.344	.353		•396	104.	904.	2445			•503								FEZ
EXPONENTIAL	• 026		•046	•052	260.	116	-127	•133	.147			•220			.311	.321		.371	.377	•383	.427			-502								1 1 1 3 1 0 1 1 1 2 3 2 1 1 2 3 2 1 1 1 1 2 3 2 1 1 1 1
OdN	.031	•	790.	960.	.128	.160	.193	.225	.257			.293			,332	.371		.413	455	164.	.539			.590								2410 0 76630
SURVIVORS	31.	;	29.	-88	27.	26.	25.	54.	23.			20.			17.	16.		14.	13.	12.	-11			8.								The state of the s
NO. CENSORED	: .									l.	•		 	-			-:						:		:	.:	;	-	7	-:	.	
NO. FAILURES	1.	,	•	.	-	-	٦٠		-			-:				:		;		-	-			-								A 57272 A
TIME TO FAIL	87.0	143.0	0.88.0	179.0	338.0	412.0	454.0	474.0	528.0	588.0	802.0	827.0	914.0	1059.0	1239.0	_	1376.0	1544.0	1576.0	1610.0	1852.0	1887.0	1987.0	2323.0	2758.0	3156.0	3713.0	0.4044	4516.0	5205.0	5876.0	COLIDMENT OPERATIONS
REHAINING Sys. Cap.	95.	ļ	. Z	-00	• 56	75.	75.	75.	•09			75.			75.	75.		75.	75.	75.	20.		;	75.								COLLEMENT

DUTY CYCLE (0.H./C.H.) = EQUIPMENT OPERATING HOURS (0.44.) = 53272.0 .CALENBAR HOURS(C.44.) =, 95736.0

NUMBER OF FAILURES = 16. OBSERVED FAILURE RATE/0.4. = .30035E-03

.901 IS NOT BEYOND CRITICAL VALUES THEREFORE THE EXPONENTIAL DISTRIBUTION IS ASSUMED GRATIO OF

FOR THE ASSUMED DISTRIBUTION

4780.017 EST. MEAN = 3329.500. EST. MEDIAN = 2307.834. 90 PER CENT LCL FOR MEAN = 2374.2. 90 PER CENT UCL FOR MEAN = 500,00 HOURS, THEREFORE THE EQUIPMENT MEETS THE SPECIFICATIONS 4780.02 IS GREATER THAN 90 PERCENT UCL

RELIABILITY

SUMMARY
0-LEVEL
NAVMACS

	•								OBSERVED	ِ م	1
	X X	O-LEVEL BLOCK NO.	NO. NOMENCLATURE	NUMBER FAILURES	CONF LIM	MEAN	UPPER 90	SPEC MTBF	FAILURE TIMES	TIMES	RELIAB PROBLEM
	=	2	21 ARITHMETIC LOGIC UNIT	1.	13695,59	53272.00	505618.83	261440.00	180.00	180.00	2
	20	~	POWER SUPPLY	:	13695,59	53272.00	505618.83	19268.00	474.00	474.00	O.
	20	2	TRANSMIT DELAY	:	13695.59	53272.00	505618.83	78431.00	1033.00	1033.00	Q
	92	*	14 INTERFACE		13695.59	53272.00	53272.00 505618.83	142248.00	276.00	576.00	Q
	21	•	WRITE ELECTRONICS		13695.59	53272.00	505618.83	15748.00	1497.00	1497.00	O.
	12	13	13 CONTROL PANEL ASSY		13695.59	53272.00	505618.83	23641,00	179.00	179.00	Ö
	22	12	READ ASSY	1:	13695.59	53272.00	505618.83	3268.00	1657.00	1657.00	ON.
£	52	66		2.	10009.21	26636.00	100170.83 1000000.00	1000000.00	1067.00	1844.00	YES
15	30	66		£7.	2257.99	3133.65	4443.09	4443.09 1000000.00	87.00	2323.00	YES

RELIABILITY

ZK SUMMARY FOR NAVMACS PROBLEM AREAS WRA 0-L 0-L 0-L

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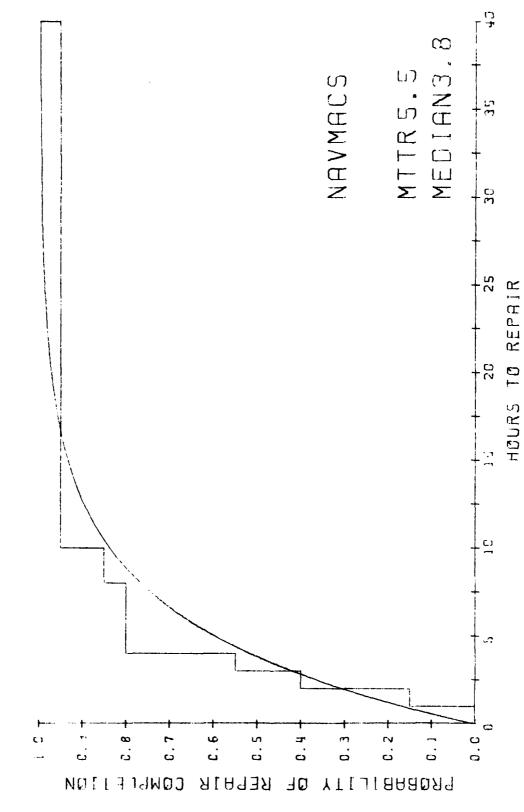
WHAT HAPPENED

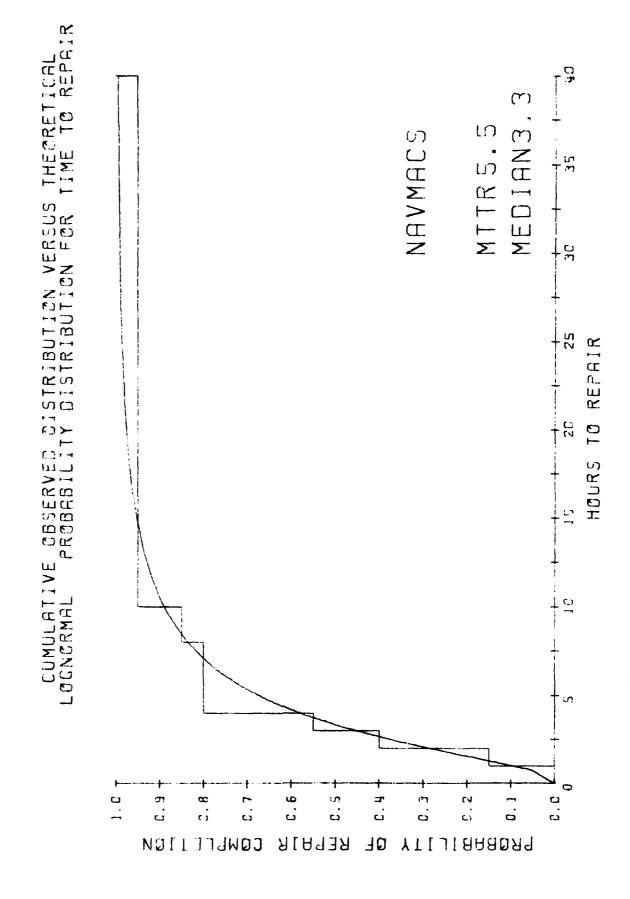
86

FLEET MAINTAINABILITY ASSESSMENT DATA

TIME DOWN TIME	2	.04	8. 8. 2. 2. 3. 24.	8. 8. 8. 2. 2. 10. 24. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0.	8. 2. 3. 10. 0. RECORD 2. 10. 15. 0. RECORD	8. 2. 3. 10. 0. 10. 3. 0. RECORD RECORD 0.
REPAIR TIME				THE ABOVE	THE ABOVE THE ABOVE	
COMPL 8264 8324	9354 8340 9096 9109	8331 8335 8345	9045	9045 9009 8355 TIME FOR	9045 9009 8355 TIME FOR 8247 8307 8337 IIME FOR	9045 9009 8355 TIME FOR 8270 8307 8334 TIME FOR 11ME FOR
DISCOVERD 8264 8324	8340 8340 9096 9105	8300 8335 8345	9006 9008	9044 9008 8355 NO REPAIR 8247	ž ž	x x x x
SHIPNAME CONSTELLATION CONSTELLATION	CONSTELLATION CONSTELLATION CONSTELLATION CONSTELLATION CONSTELLATION	GUAM INDEPENDENCE INDEPENDENCE	INDEPENDENCE KITTY HAMK	PENDENCE T HABK		< <
SYSTEM NAVMACS NAVMACS	NAVIACS NAVIACS NAVIACS NAVIACS	NAVMACS NAVMACS NAVMACS	AVMACS	AVMACS AVMACS AVMACS AVMACS	AVHACS AVHACS AVHACS AVHACS AVHACS AVHACS	NAVMACS NAVMACS NAVMACS NAVMACS NAVMACS NAVMACS

IICAL REPAIR THECRET N VERSUS STRIBUTION SISTRIBUTIC CBSERVED DISTROBERGITY D COMBLATIVE EXPONENTIBL





MAINTAINABILITY (REPAIR TIME)

NAVMACS SYSTEM LEVEL

2.0 3.0 5. 8.0		- L-		JA 1 - 8 J N C 1 4 J	אביוחחרי
ທໍ່ຕ	3.0	.143		.166	.163
_	8.0	.381		.305	,324
•7	1.0	.524		027.	.438
5.	0.9	.762		.517	.532
	7.0	.810		.766	.770
2.	0.6	506*		.838	.837
:-	0.0	256*	166.	666*	666.
TOTAL REPAIR HOURS = 110.0 NUMBER OF REPAIRS	REPAIRS = 20.	OBSERVED REP	385ERVEO REPAIR RATEZHR =	.1818E+00	

MEAN OF LN#5 = 1,20 STD DEV OF LN#5 = .89

.181 IS GREATER THAN THE CRITICAL VALUE MAX DIFF CALC = 174 K-S CRITICAL VALUE (.10, 20,) =

THENEFORE THE LOGNORMAL DISTRIBUTION CANNOT BE ASSUMED

GRATIO OF 2.083 DOES NOT EXCEED THE CRITICAL VALUE FOR TEST OF EXPONENTIAL

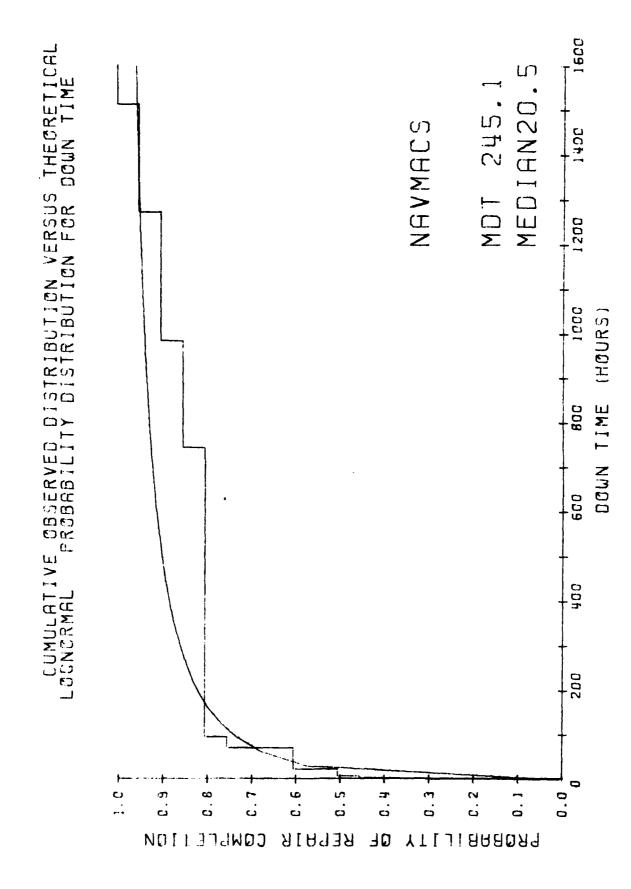
THEREFORE THE EXPONENTIAL DISTRIBUTION IS ASSUMED

4.25 IS GREATER THAN MITR. THUS A MAINTAINABILITY PROBLEM EXISTS 7.57 90 PER CENT UCL ON MEAN = 4.25 3.81 90 PER CENT LCL ON MEAN = LOWER CONF LIM EST MEDIAN = 2.00 HOURS 5.50 SPECIFIED MITR = EST MEAN =

AD-A093 922

NAVAL WEAPONS SUPPORT CENTER CRANE IN
FLETT RELIABILITY ASSESSMENT PROGRAM. VOLUME 2B. EQUIPMENT REPO-ETC(U)
SEP 79

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MAINTAINABILITY (DOWN TIME)

NAVMACS SYSTEM LEVEL

#C I BULL	•159	.205	.237	-262	.332	694.	629*	.672	,924	776.	656*	.968	245.05
EAPONEN! IAC	400•	800.	.012	•016	.032	.093	•255	•324	.952	.982	766.	866.	TIME/REPAIR (TDT/NR) =
LOGNOKMAL	.115	171.	.222	.258	.354	. 525	169.	.730	.923	.938	646.	• 956	OBSERVED DOWN TI
427	\$60.	,286		624.	924.	.571	.714	.762	.810	.857	506	256*	(NR) = 20.
COM FREGUENCY	٥٠٨	0.9	7.0	0.6	10.0	12.0	15.0	16.0	17.0	18.0	19.0	20.0	NUMBER OF REPAIRS
FREGUENCY	2.	. 4		2	: -	. 2	ň	•	-	•	-	.	4901.0
DOEN TIME.	3.0	2.0		0.4	8.0	24.0	72.0	0.96	744.0	984.0	1272.0	1512.0	TOTAL DOWN TIME (TDT) =

DISTRIBUTION DETERMINATION

MEAN OF LN#S = 3.02 STO DEV OF LN#S = 2.52

.171 IS LESS THAN THE CRITICAL VALUE MAX DIFF CALC = K-S CRITICAL VALUE (.10, 20,) = .174

THENEFORE THE LOGNORMAL DISTRIBUTION IS ASSUMED

90 PER CENT UCL ON MEDIAN = 9.73 90 PER CENT LCL ON MEDIAN = EST MEDIAN = 20.54 EST MEAN = 245.05

43.38

NAVMACS WRA 14 LEVEL

LESS THAN FOUR DISTINCT REPAIR TIMES

THEREFORE THE LOGNORMAL DISTRIBUTION IS ASSUMED

OMLY ONE DISTINCT REPAIR TIME -- NO CONFIDENCE LIMITS

NAVMACS WRA 20 LEVEL

WEIBULL .153						AN # 109.40
EXPONENTIAL .166 .838	.1818E+00					90 PER CENT UCL ON MEDIAN = 109.40
LOGNORMAL .240 .760	OBSERVED REPAIR RATE/HR =					60.
NPF .333 .667	2. OBSERVED					90 PER CENT LCL ON MEDIAN
CUM FREQUENCY 1.0 2.0	NUMBER OF REPAIRS =		OF LN#S = 1.63		IS ASSUMED	3.16 90 PER C
FREQUENCY 1.	11.0 NU	ITION	STD DEV	T REPAIR TIMES	A DISTRIBUTION	EST MEDIAN =
REPAIR TIME, 1.0 10.0	TOTAL REPAIR HOURS =	DISTRIBUTION DETERMINATION	MEAN OF LN#S = 1.15	LESS THAN FOUR DISTINCT REPAIR TIMES	THEREFORE THE LOGNORMAL DISTRIBUTION IS ASSUMED	EST MEAN = 5.50

.09 IS LESS THAN MITR. THUS THE EQUIPMENT MEETS THE SPECIFICATIONS

LOWER CONF LIM

2.00 HOURS

SPECIFIED MITR :

NAVMACS WRA 21 LEVEL

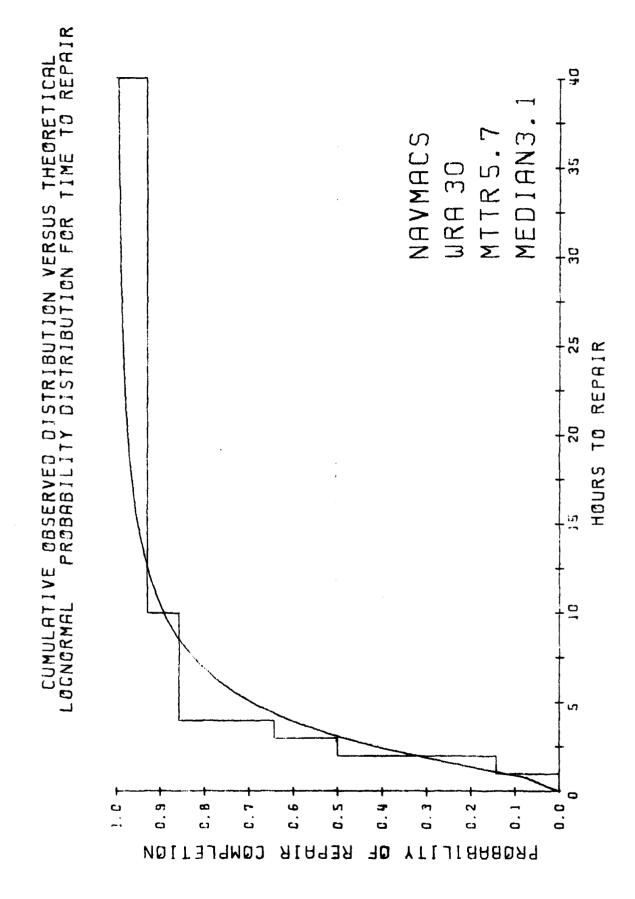
LESS THAN FOUR DISTINCT REPAIR TIMES

THEREFORE THE LOGNORMAL DISTRIBUTION IS ASSUMED

ONLY ONE DISTINCT REPAIR TIME -- NO CONFIDENCE LIMITS

NAVMACS WRA 25 LEVEL

REPAIR TIME, 3.0	FREQUENCY	CUM FREQUENCY	ENCY	NPF		LOGNORMAL 240	RMAL	EXPONENT I AL		WE IBULL
0.0	:-	2.0		.66		.760	•	.766		. 840
TOTAL REPAIR HOURS =	11.0 NU	NUMBER OF REPAIRS	IRS = 2.	J	BSERVE	OBSERVED REPAIR RATE/HR	TE/HR =	.1818E+00		
DISTRIBUTION DETERMINATION	ATION									
MEAN OF LN#S = 1.59	9 STD DEV OF	F LN#S =	69*							
LESS THAN FOUR DISTINCT REPAIR TIMES	ICT REPAIR TIMES									
TMEREFORE THE LOGNORMAL DISTRIBUTION IS	AL DISTRIBUTION	IS ASSUMED								
EST MEAN = 5.50	EST MEDIAN =	06.4	90 PER CENT LCL ON MEDIAN =	רכר	N MEDI	NN = 1.08		PER CENT UC	90 PER CENT UCL ON MEDIAN =	22.17
SPECIFIED MITR =	2.00 HOURS	LOWER C	LOWER CONF LIM	08	S LESS	THAN MTTR.	THUS THE	E EQUIPMENT	1.08 IS LESS THAN MTTR. THUS THE EQUIPMENT MEETS THE SPECIFICATIONS	CIFICATIONS



MAINTAINABILITY (REPAIR TIME)

NAVMACS WRA 30 LEVEL

REPAIR TIME.	FREGUENCY	N D D	MAN	LOGNORMAL	EXPONENTIAL	WE TBULL
٦.0	2.	2.0	.133	116	141	.215
2.0	'n	7.0	194.	225.	500	357
3.0	5	0.6	009•	184	9/1-	465
0.4	ů.	12.0	.800	109	.503	.552
0.0	-	13.0	.867		926	.830
0.04	•	14.0	.933	166.	666	166.
TOTAL REPAIR HOURS	- 80.0	NUMBER OF REPAIRS =	14. 08	OBSERVED REPAIR RATE/HR =	.1750E+00	
DISTRIBUTION DETERMINATION	NATION					
MEAN OF LN#S = 1.	1.13 STD DEV	V OF LN#S = .95				
K-S CRITICAL VALUE (.10. 14.) =	.10.14.) =	207	.6(* = 3 iv	MAX DIFF CALC = 1193 IS LESS THAN THE COTTICAL VALUE	7 VA1 16	

THEREFORE THE LOGNORMAL DISTRIBUTION IS ASSUMED

90 PER CENT UCL ON MEDIAN = 90 PER CENT LCL ON MEDIAN = 2.20 3.09 EST MEDIAN = EST MEAN = 5.71

LOWER CONF LIM 2.20 IS GREATER THAN MITR. THUS A MAINTAINABILITY PROBLEM EXISTS 2.00 HOURS SPECIFIED MITR = 98

MAINTAINABILITY (REPAIR TIME)
NAVMACS O-LEVEL SUMMARY

Z Z	O-LE BLOCK	WRA O-LEVEL O-LEVEL BLOCK NO. NOMENCLATURE	NUMBER REPAIRS	CONF LIM	UPPER 90 CONF LIM	SPEC MTTR	OBSERVI LOW	OBSERVED REPAIR TIMES LOW MEAN HIGH	TIMES	MAINT PROBLEM
*1	2	21 ARITHMETIC LOGIC UNIT	.	NO CONF	LIMITS	2.0	0.4	00.4	0.4	
20	01	10 TRANSMIT DELAY		NO CONF	LIMITS	2.0	10.0	10.00	10.0	
50	±	INTERFACE		NO CONF	LIMITS	2.0	1.0	1.00	1.0	
21	13	13 CONTROL PANEL ASSY		NO CONF	LIMITS	2.0	0.4	4.00	4.0	
52	8		2.	1.08	22.17	2.0	3.0	5,50	9.0	9
30	66		15.	2.06	4.00	2.0	1.0	5.40	40.0	YES

		S XZ	ZK SUMMARY FOR NAVMACS	NAVMACS	PROBLEM AREAS
NO?	#RA	-0	0-1-0	10	HHAT HAPPENED
33640E01M309	30	666		, 0	ETH LIFTED FM SN 5186/FK
33640E01M385	30	666	0	0	ETH EST BASED ON SN 1031/1099/FK
33640E01M387	30	666	0	0	ESTIMATED ETM
33640E012894	30	666	0	0	CORRECTED ETM
33640E012900	30	666	0	0	CHG. WOD
33640E012907	30	666	0	0	EST ETA
71780E014072	30	666	9	• •	MECHANICAL TRUS TT-624
200090E021823	30	666	0	0	EST ETMITTEMP, FIX
33620E018694	30	666	0		ONE PRINTER FAILED
33630E01M596	30	666	0	0	CHG 1161 FTM
522320E011231	30	666	0	•	CORRECTED BLK 115
73510£015572	30	666	0	0	ETM CALC ON SN 5164/1047/FK
33610E021636	30	666	0	•	PAPER TYPE CHANGED
2011105012237	30	666	0	0	
201110E012566	30	666	0	0	ESTIMATED ETM
33600E02E699	30	666	0	0	REPLACED PCC
33600E02E669	30	666	0	0	PART BROKE
33600E02	၉	666	0	0	BROKEN WIRE IN CABLE CAUSED FAILURE
33600E02E782	30	666	0	0	///CHECK BLK 17 vvvvv///EK//3/12/79
880867A 0721	30	666	0	0	/EK

